

## Heater and Air Conditioning

Heater .....	21-1
This vehicle has a compact heater assembly with the heater and evaporator together.	
Also refer to 22 section (Air Conditioning).	
Air Conditioning .....	22-1

*Section 21 -  
All information  
in Section 22*



## Air Conditioning

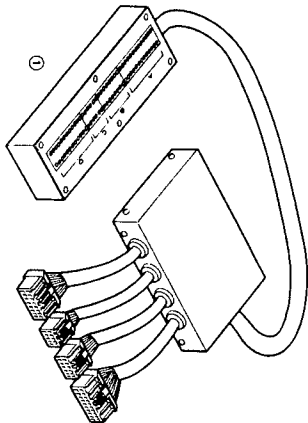
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\* Read SRS precautions before working in these areas.

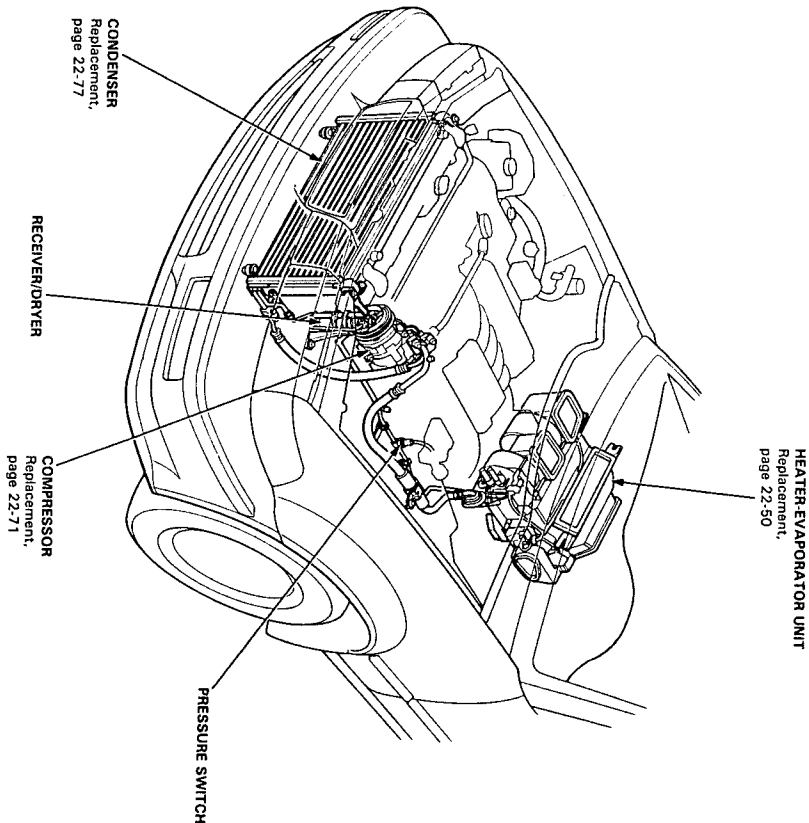


Special Tools

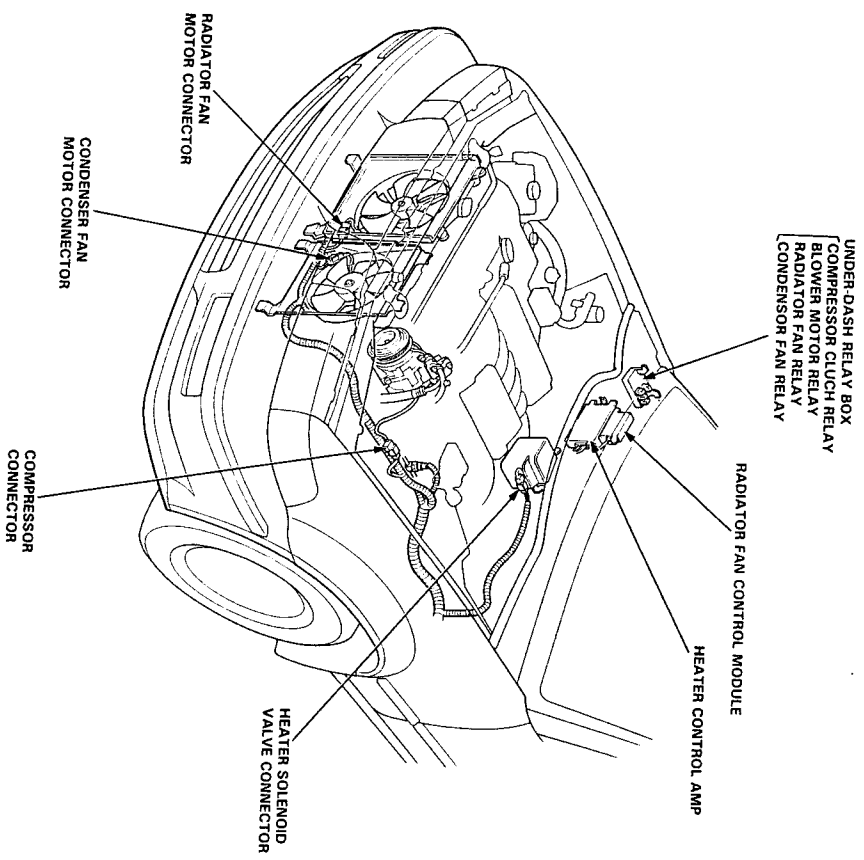
Ref. No.	Tool Number	Description	Qty	Page Reference
①	07LAL-PT3010A	Test harness	1	22-39, 22-43, 22-45



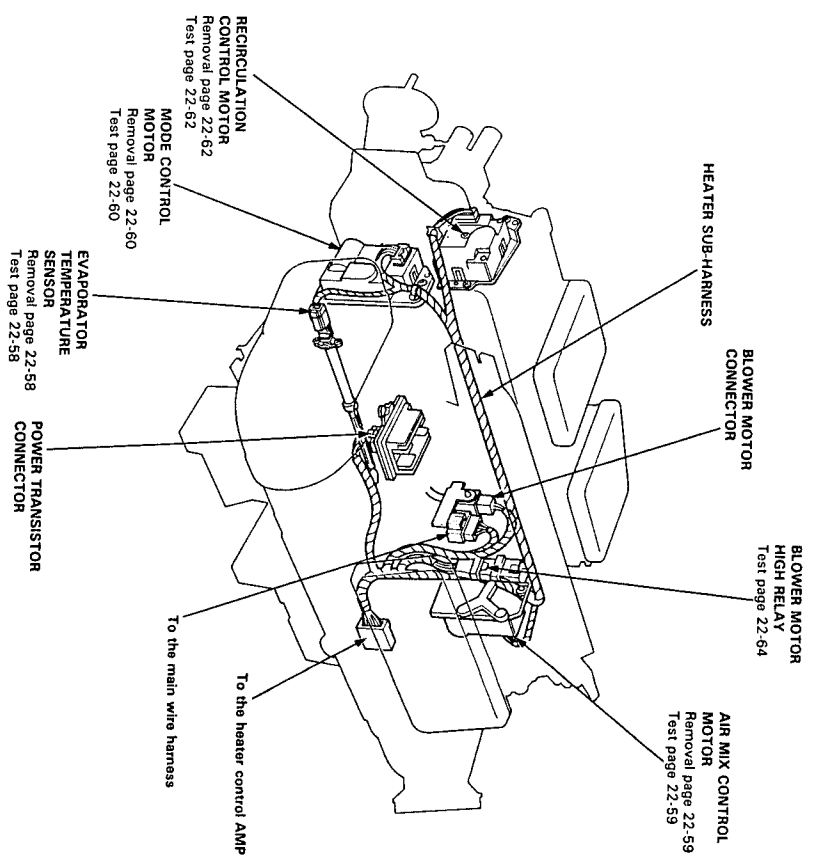
Illustrated Index



# Wiring/Connector Locations Engine Compartment



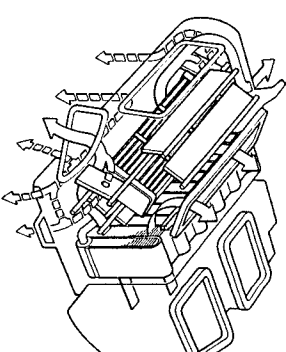
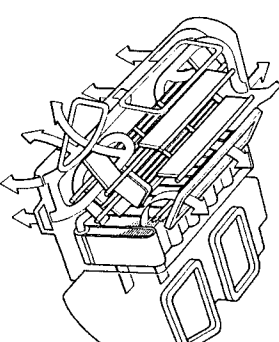
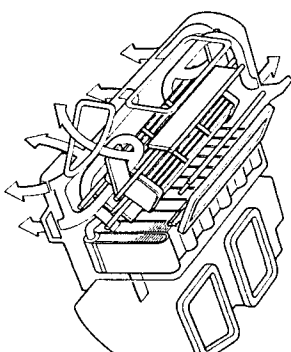
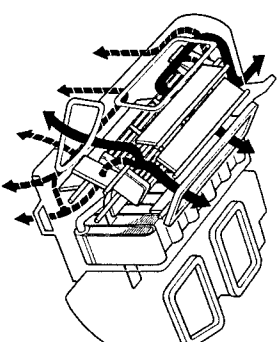
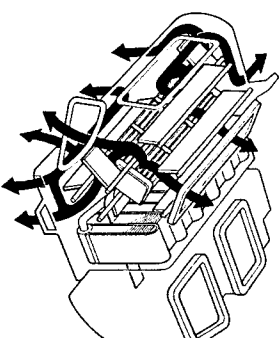
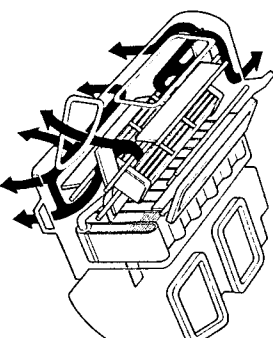
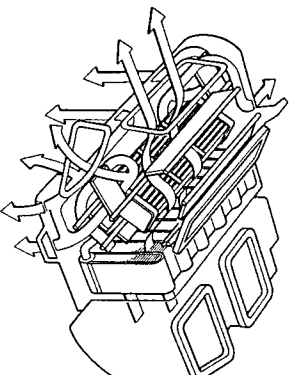
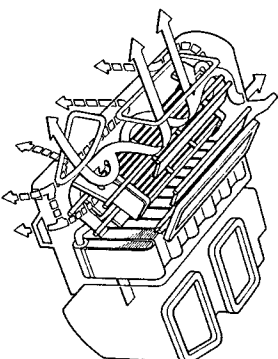
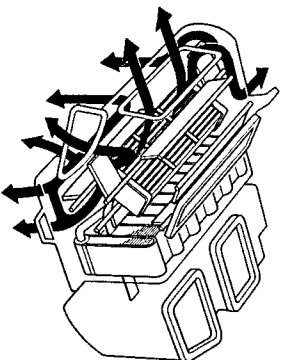
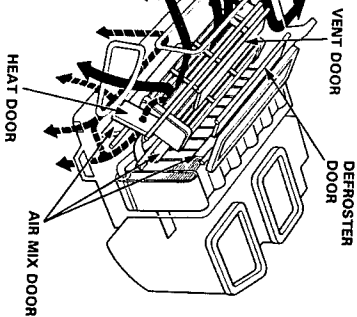
## Heater-Evaporator Unit



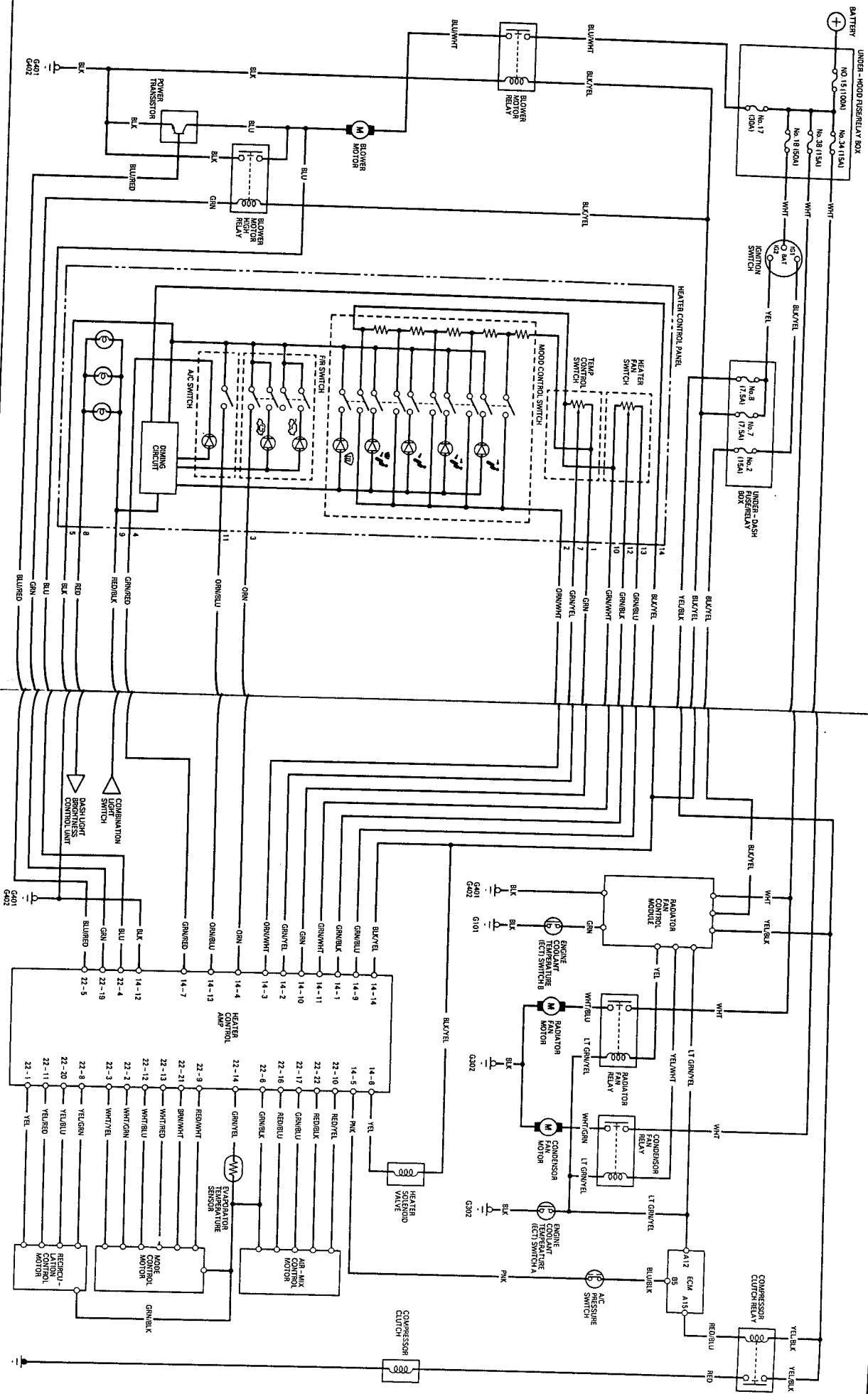
# Heater-Evaporator Door Positions

HOT

COOL



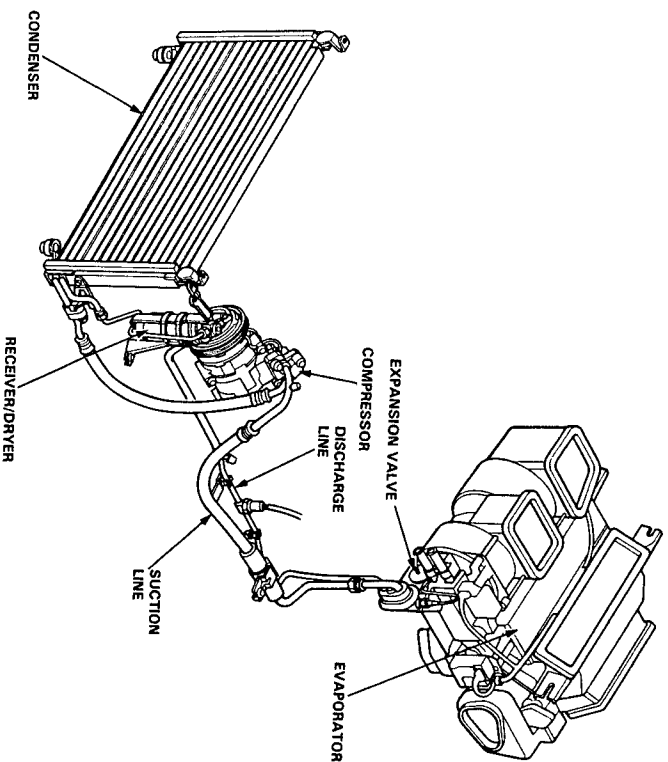
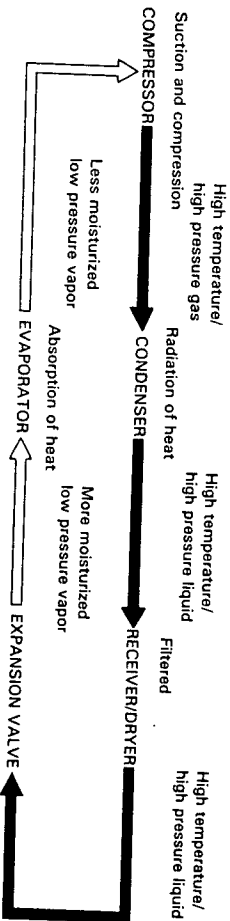
# Circuit Diagram



## Description

### Outline

The air conditioning system delivers cooled air into the passenger compartment by circulating refrigerant through the system as shown below.

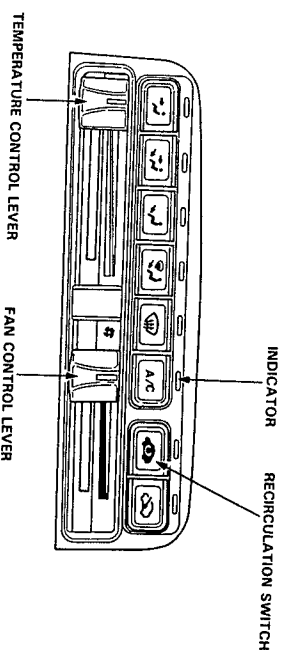


## Troubleshooting

### Self-diagnosis Circuit Check

This air conditioner system has a built-in self-diagnosis feature. To run it, set the controls in the following positions:

- TEMPERATURE CONTROL LEVER → MAX HOT
- FAN CONTROL LEVER → OFF
- RECIRCULATION SWITCH → RECIRCULATE



Turn the ignition switch ON, then alternate the RECIRCULATION SWITCH between FRESH and RECIRCULATE three times within five seconds after turning the ignition switch ON. The A/C indicator light will come on for an instant, and then go off. Wait for at least one minute to see if any problem codes are displayed.

If any problems are found in the component circuits listed below, the A/C indicator light will flash the code, stop, then repeat the code. The number of times the indicator light flashes indicates the problem code. (See code chart below.)

NOTE: If there are two or more problems simultaneously, the indicator light will flash only the lowest number code.

CODE	COMPONENT CIRCUIT WITH PROBLEM	POSSIBLE CAUSE	Refer to PAGE
1	EVAPORATOR TEMPERATURE SENSOR	Open or short circuit	22-16
2	AIR MIX CONTROL MOTOR	Open or short circuit	22-18
3	MODE CONTROL MOTOR	Open or short circuit	22-20
4	RECIRCULATION CONTROL MOTOR	Open or short circuit	22-22
5	BLOWER MOTOR	Open circuit	22-24

To turn the self-diagnosis function OFF, change any of the following controls:

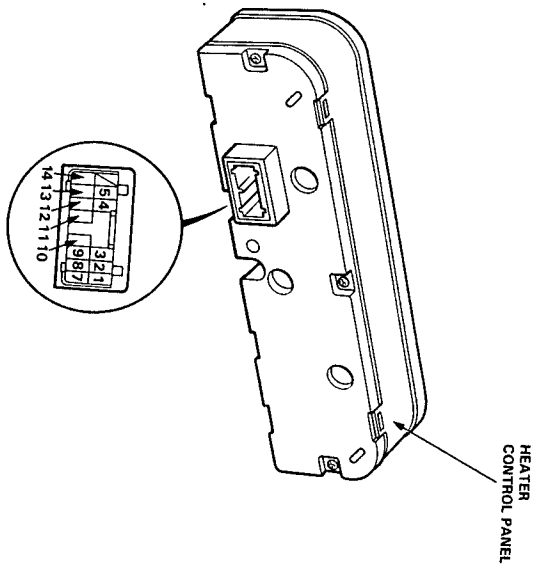
- TEMPERATURE CONTROL LEVER → COLD
- FAN CONTROL SWITCH → ON
- IGNITION SWITCH → OFF

# Troubleshooting Reference Chart

Use this chart if the self-diagnosis checks don't identify any cause for the symptom. Across each row in the chart, the potential sources of a symptom are ranked in the order they should be inspected, starting with ①. Find the symptom in the left column, read across to the most likely source, then refer to the page listed at the top of that column. If inspection shows the component is OK, try component ②, etc.

SYMPTOM	BLOWER MOTOR	POWER TRAN- SISTOR	RECIRCULATON MOTOR	MODE CONTROL MOTOR	AIR MIX CONTROL MOTOR	EVAPORATOR TEMPE- RATURE SENSOR	HEATER CONTROL AMP	PAGE
System does not work at all.	①						①	22-34
Blower motor does not run at all.	①						②	22-24
No voltage is indicated on the BLU/WHI wire at the blower motor.	①							22-26
Blower motor does not operate on all speeds.	①							22-28
Blower motor only runs in TOP speed position; does not run in any other speed position.		①						22-32
Recirculation function does not work properly.			①					22-22
No air direction control.				①				22-20
No hot air from blower.					①			22-18
No cold air from blower.						①	②	22-18
							③	22-18
SYSTEM	FAN MOTOR	RADIATOR FAN CONTROL MODULE	A/C SYSTEM PRESSURE	HEATER CONTROL AMP	ENGINE COOLANT TEMPERATURE (ECT) SWITCH A	PAGE		
Both fans do not run for engine cooling, but they both run with A/C ON.					①	22-41		
Both fans do not run at all.	②	①				22-42		
Condenser fan motor does not run with A/C system ON.	①	②				22-38		
Radiator fan motor does not run with A/C system ON.	①	②				22-35		
A/C compressor clutch does not engage.			①	②		22-44		
A/C system does not work (Compressor and both fan motors)			①	②		22-46		

## Heater Control Panel Input/Output Signals

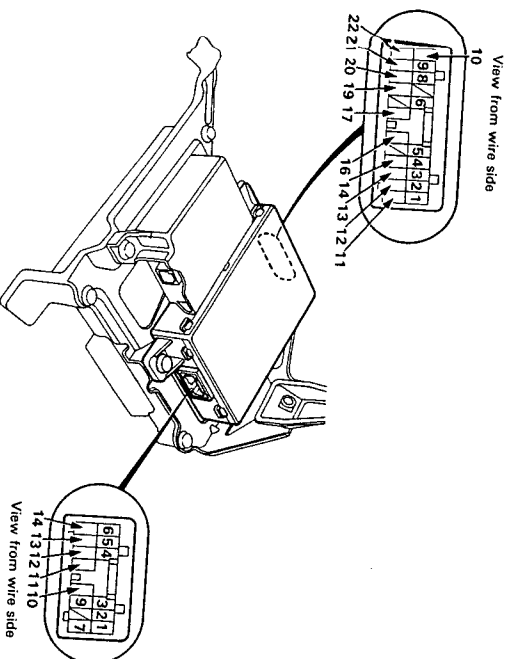


Wire Position	Signal	Wire Position	Signal
1 GRN	+5 V	8 RED	DASH LIGHT BRIGHTNESS CONTROL UNIT
2 ORN/WHI	MODE	9 RED/BLK	COMBINATION LIGHT SWITCH
3 ORN	RECIRC	10 GRN/WHI	SENSOR GND
4 GRN/RED	A/C LED	11 GRN/BLU	A/C ON
5 BLK	GND	12 GRN/BLK	BLOWER CONTROL
6		13 GRN/BLU	HEATER FAN SWITCH
7 GRN/YEL	TEMP CONTROL	14 BLK/YEL	IG2



## Troubleshooting

### Heater Control AMP Input/Output Signals

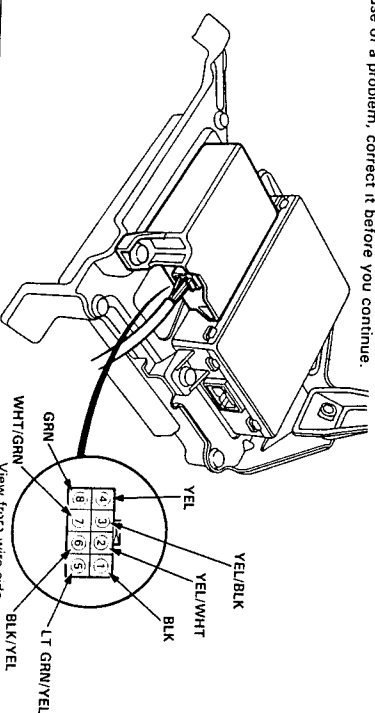


Wire Position	Signal	Wire Position	Signal
1 YEL	FRESH POSITION	12 WHT/BLU	MODE 2
2 WHT/GRN	MODE 3	13 WHT/RED	MODE 1
3 WHT/YEL	MODE 4	14 GRN/YEL	EVAPORATOR SENSOR
4 BLU	BLOWER FEEDBACK	15	
5 BLU/RED	POWER TRANSISTOR BASE	16 RED/BLU	AIR MIX POSITION
6 GRN/BLK	SENSOR GND	17 GRN/BLU	+5 V
7		18	
8 YEL/GRN	RECIRC.	19 GRN	BLOWER HIGH RELAY
9 RED/WHT	MODE DEF	20 YEL/BLU	FRESH
10 RED/YEL	AIR MIX HOT	21 BRN/WHT	MODE VENT
11 YEL/RED	RECIRC. PSITION	22 RED/BLK	AIR MIX COOL

Wire Position	Signal	Wire Position	Signal
1 GRN/BLK	FAN CONTROL POSITION	8	
2 GRN/YEL	TEMP CONTROL POSITION	9 GRN/BLU	HEATER FAN SWITCH
3 ORN/BLU	MODE POSITION	10 GRN	+5 V
4 ORN	RECIRC.	11 GRN/WHT	SENSO GND
5 PNK	ECM IACSI	12 BLK	GND
6 YEL	HEATER VALVE SOLENOID	13 ORN/BLU	A/C SWITCH
7 GRN/RED	A/C SWITCH LED	14 BLK/YEL	IG2

### Radiator Fan Control Module Input Tests

NOTE: Perform the following tests with the radiator fan control module connected and the ignition switch ON and the A/C switch OFF.  
If you find the cause of a problem, correct it before you continue.



WIRE POSITION	TEST CONDITION	DESIRED RESULTS	CORRECTIVE ACTION IF DESIRED RESULTS ARE NOT OBTAINED
① BLK	Check for voltage to body ground.	Should have less than 1 volt.	Repair open to body ground.
② WHT/GRN	Check for battery voltage.	Should have battery voltage.	Check No. 39 fuse, if OK repair open in WHT wire.
③ BLK/YEL	Check for battery voltage (ignition switch—ON)		Check No. 2 fuse, if OK repair open in BLK/YEL wire.
④ YEL/BLK	Check for battery voltage (ignition switch—ON)		Check No. 8 fuse, if OK repair open in YEL/BLK wire.
⑤ YEL/WHT	Check for battery voltage (ignition switch—ON)		Replace the radiator fan control module.
⑥ YEL	Check for battery voltage (ignition switch—ON)		Before you connect the new radiator fan control module, check continuity between the YEL/WHT (or YEL) wire and ground, using the 20 k scale on your ohmmeter. There should be no continuity. If there is continuity, the new radiator fan control module will be damaged when you connect it.
⑦ LT GRN/YEL	Connect to body ground.	Condenser fan and cooling fan should come on.	Check for open in the LT GRN/YEL between the radiator fan control module and condenser fan relay or radiator fan relay. If OK, check for open in the YEL/WHT between the radiator fan control module and condenser fan relay or YEL between radiator fan control module and radiator fan relay. If OK, test condenser fan relay or radiator fan relay.
⑧ GRN	Check for voltage.	Approx. 11 V (engine coolant temperature below 108°C)	Faulty engine coolant temperature (ECT) switch, short to body ground or faulty radiator fan control module.

# Troubleshooting

## Flowchart—Evaporator Temperature Sensor

Self-diagnosis A/C LED light indicates code 1: A problem in the evaporator sensor circuit. Use a digital multimeter (KSAHM-32-003) to check it.

The evaporator temperature sensor is a temperature dependent resistor (thermistor). The resistance of the thermistor decreases as the evaporator outlet air temperature increases.

Self-diagnosis circuit check indicates a problem in the evaporator temperature sensor.

Disconnect 2P connector from the evaporator temperature sensor.

Measure resistance between the No. ① and No. ② terminal of sensor.

\* Dip the sensor in icy water and measure the resistance. Then pour hot water on the sensor and check for change in resistance

Sensor resistance should be within specification as shown.

YES

Turn the ignition switch ON.

Measure voltage between GRN/YEL wire terminal (+) in the other half of the connector and body ground.

Is there 4–6 V?

YES

Measure voltage between GRN/YEL wire terminal (+) and GRN/BLK wire terminal (–).

Is there 4–6 V?

YES

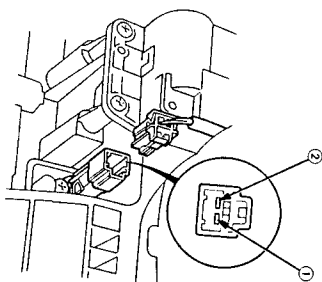
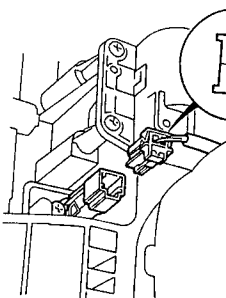
Substitute a known-good heater control AMP and recheck. If symptom/indication goes away, replace the original heater control AMP.

NO

Repair open in the GRN/BLK wire between the heater control AMP and the evaporator temperature sensor.

GRN/BLK (–) GRN/YEL (+)

View from wire side.



From page 22-16

Turn the ignition switch OFF.

Remove the heater control AMP.

Disconnect the 22P connector from the heater control AMP.

Check the GRN/YEL wire for continuity to body ground.

Is there continuity?

NO

Check for continuity in the GRN/YEL wire between the evaporator temperature sensor and heater control AMP.

Is there continuity?

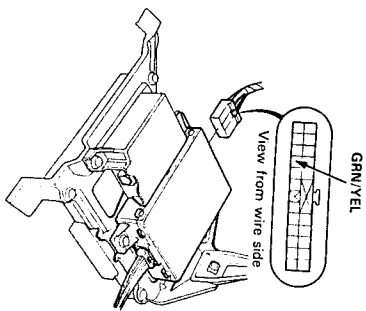
YES

Substitute a known-good heater control AMP and recheck. If symptom/indication goes away, replace the original heater control AMP.

Repair short in the GRN/YEL wire between the evaporator temperature sensor and the heater control AMP.

NO

Repair open in the GRN/YEL wire between the evaporator temperature sensor and the heater control AMP.



# Troubleshooting

## Flowchart — Air Mix Control Motor

Self-diagnosis A/C LED light indicates code 2: A problem in the air mix control motor circuit. Use a digital multimeter (KS-AHM-32-003) to check it.

The air mix control motor regulates the mixture of cool/hot air according to output from the heater control AMP.

Self-diagnosis circuit check indicates a problem in the air mix control motor.

Disconnect the 7P connector from the air mix control motor.

Test the air mix control motor. (see page 22-59)

Is the motor OK?

Replace the air mix control motor. If the air mix control door is stuck, repair it.

Remove the heater control AMP.

Disconnect the 22P connector from the heater control AMP

Check each wire for continuity between the air mix motor and the heater control AMP:

- GRN/BLU wire
- RED/BLU wire
- GRN/BLK wire
- RED/YEL wire
- RED/BLK wire

Is there continuity?

YES

At either connector, check each wire for continuity to body ground

- GRN/BLU wire
- RED/BLU wire
- RED/YEL wire
- RED/BLK wire

Is there continuity?

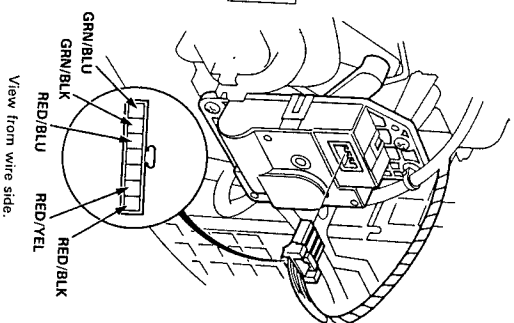
NO

Disconnect the 14P connector from the heater control AMP.

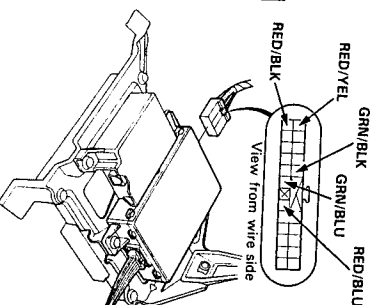
Remove the heater control panel. (see page 22-49).

Disconnect the 14P connector from the heater control panel.

To page 22-19



22P CONNECTOR



From page 22-18

Check each wire for continuity between the heater control AMP and the heater control panel:

- GRN/YEL wire
- GRN/WHI wire
- GRN wire

Is there continuity?

YES

At either connector, check each wire for continuity to body ground and to each other:

- GRN/YEL wire
- GRN/WHI wire
- GRN wire

Is there continuity?

NO

Reconnect the 14P connector to the heater control AMP.

Turn the ignition switch ON.

Measure voltage between the GRN wire terminal heater control panel connector harness hall and body ground.

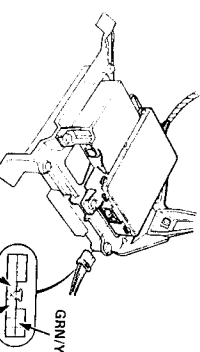
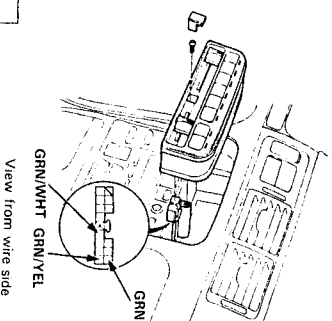
Is there 4—6 V?

YES

Substitute a known-good heater control panel and recheck. If symptom/indication goes away, replace original heater control panel.

NO

Substitute a known-good heater control AMP and recheck. If symptom/indication goes away, replace original heater control AMP.



View from wire side  
14P CONNECTOR

# Troubleshooting

## Flowchart—Mode Control Motor

Self-diagnosis A/C LED light indicates code 3: A problem in the mode control motor circuit. Use a digital multimeter (KSAHM-32-003) to check it.

The mode control motor controls the outlet air direction and volume according to output from the heater control AMP.

Self-diagnosis circuit check indicates a problem in the mode control motor.

Disconnect the 7P connector from the mode control motor.

Test the mode control motor. (see page 22-60)

Is the motor OK?

Remove the heater control AMP.

Disconnect the 22P connector from the heater control AMP.

Check each wire for continuity between the mode control motor and the heater control AMP:

- WHT/RED wire
- WHT/BLU wire
- WHT/GRN wire
- WHT/YEL wire
- GRN/BLK wire
- BRN/WHT wire
- RED/WHT wire

Is there continuity?

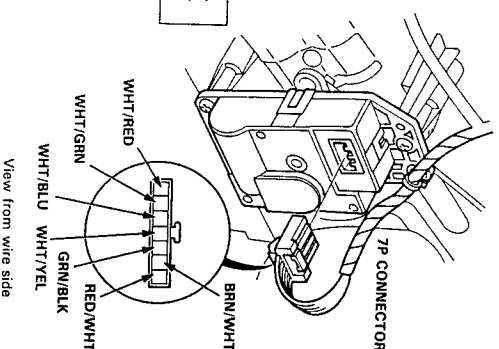
At either connector, check each wire for continuity to body ground and to each other.

- WHT/RED wire
- WHT/BLU wire
- WHT/GRN wire
- WHT/YEL wire
- GRN/BLK wire
- BRN/WHT wire
- RED/WHT wire

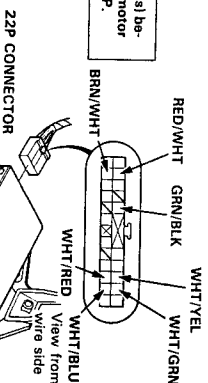
Is there continuity?

To page 22-21

Replace the mode control motor. If any mode control door is stuck, repair it.

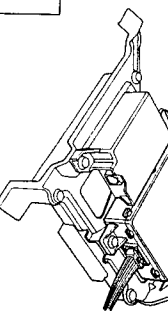


View from wire side



22P CONNECTOR

View from wire side



22P CONNECTOR

View from wire side

From page 22-20

Disconnect the 14P connector from the heater control AMP.

Remove the heater control panel (see page 22-49).

Disconnect the 14P connector from the heater control panel.

Check each wire for continuity between the heater control AMP and the heater control panel:

- ORN/WHT wire
- GRN wire

Is there continuity?

Repair any open in the wire(s) between the heater control AMP and the heater control panel.

At either connector, check each wire for continuity to body ground.

- ORN/WHT wire
- GRN wire

Is there continuity?

Repair any short in the wire(s) between the heater control AMP and the heater control panel.

Reconnect the 14P connector to the heater control AMP.

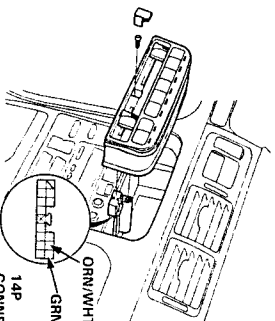
Turn the ignition switch ON.

Measure voltage between the GRN wire terminal heater control panel connector harness half and body ground.

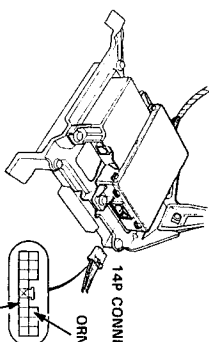
Is there 4—6 V?

Substitute a known-good heater control panel and recheck. If symptom/indication goes away, replace original heater control panel.

Substitute a known-good heater control AMP and recheck. If symptom/indication goes away, replace original heater control AMP.



View from wire side



View from wire side

# Troubleshooting

## Flowchart — Recirculation Control Motor

Self-diagnosis A/C LED light indicates code 4: A problem in the recirculation control motor circuit. Use a digital multimeter (KS-AHM-32-003) to check it.

The recirculation control motor regulates the fresh/recirc door according to output from the heater control AMP.

Self-diagnosis circuit check indicates a problem in the recirculation control motor.

Disconnect the 7P connector from the recirculation control motor.

Test the recirculation control motor (see page 22-62).

Is the motor OK?

YES

Remove the heater control AMP.

Disconnect the 22P connector from the heater control AMP.

Check each wire for continuity between the recirculation control motor and the heater control AMP.

- YEL/RED wire
- YEL wire
- GRN/BLK wire
- YEL/GRN wire
- YEL/BLU wire

Is there continuity?

YES

At either connector, check each wire for continuity to body ground.

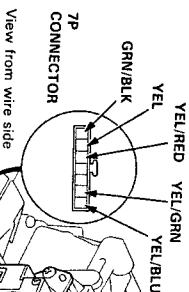
- YEL/RED wire
- YEL wire
- GRN/BLK wire
- YEL/GRN wire
- YEL/BLU wire

Is there continuity?

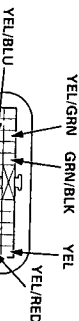
NO

To page 22-23

Replace the recirculation control motor, if any recirculation control door is stuck, repair it.

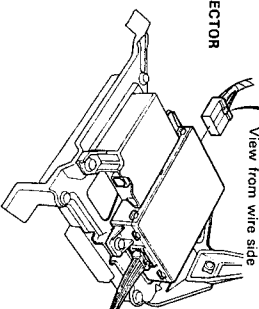


View from wire side



View from wire side

Repair any short in the wire(s) between the recirculation control motor and the heater control AMP.



View from wire side

From page 22-22

Disconnect the 14P connector from the heater control AMP.

Remove the heater control panel (see page 22-49).

Disconnect the 14P connector from the heater control panel.

Check for continuity in the ORN wire between the heater control AMP and the heater control panel.

Is there continuity?

YES

At either connector, check for continuity between the ORN wire and body ground.

Is there continuity?

NO

Reconnect the 14P connector to the heater control panel.

Repair short in the ORN wire between the heater control AMP and the heater control panel.

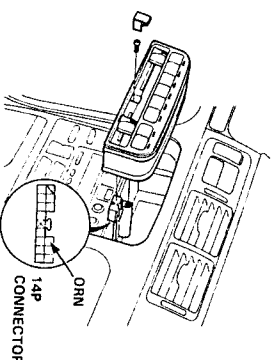
Push the recirculation switch, then check for continuity between the ORN wire terminal and body ground.

Is there continuity?

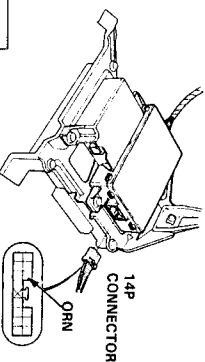
YES

Substitute a known-good heater control AMP and rereck. If symptom/indication goes away, replace the original heater control AMP.

Substitute a known-good heater control panel and rereck. If symptom/indication goes away, replace the original heater control panel.



View from wire side



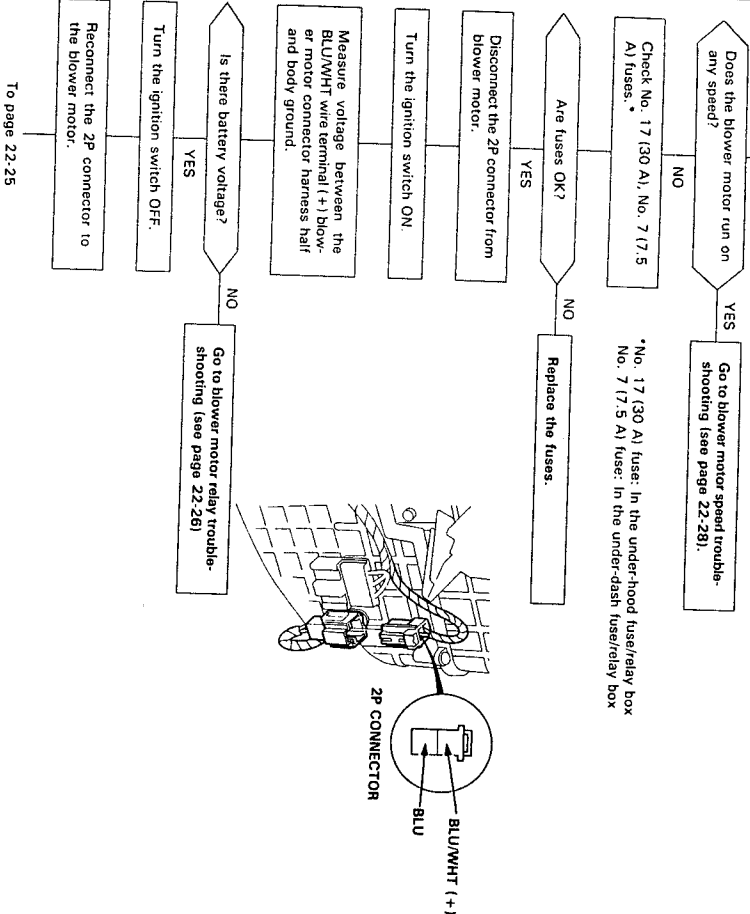
View from wire side

# Troubleshooting

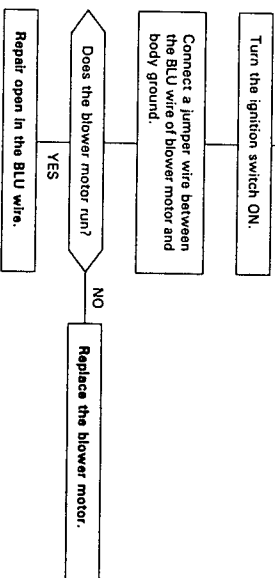
## Flowchart — Blower Motor

Self-diagnosis A/C LED light indicates code 5: A problem in the blower motor circuit. Use a digital multimeter (KS-AHM-32-003) to check it. The speed of the blower motor is controlled by signals sent from the heater control AMP.

Self-diagnosis circuit check indicates a problem in the blower motor.

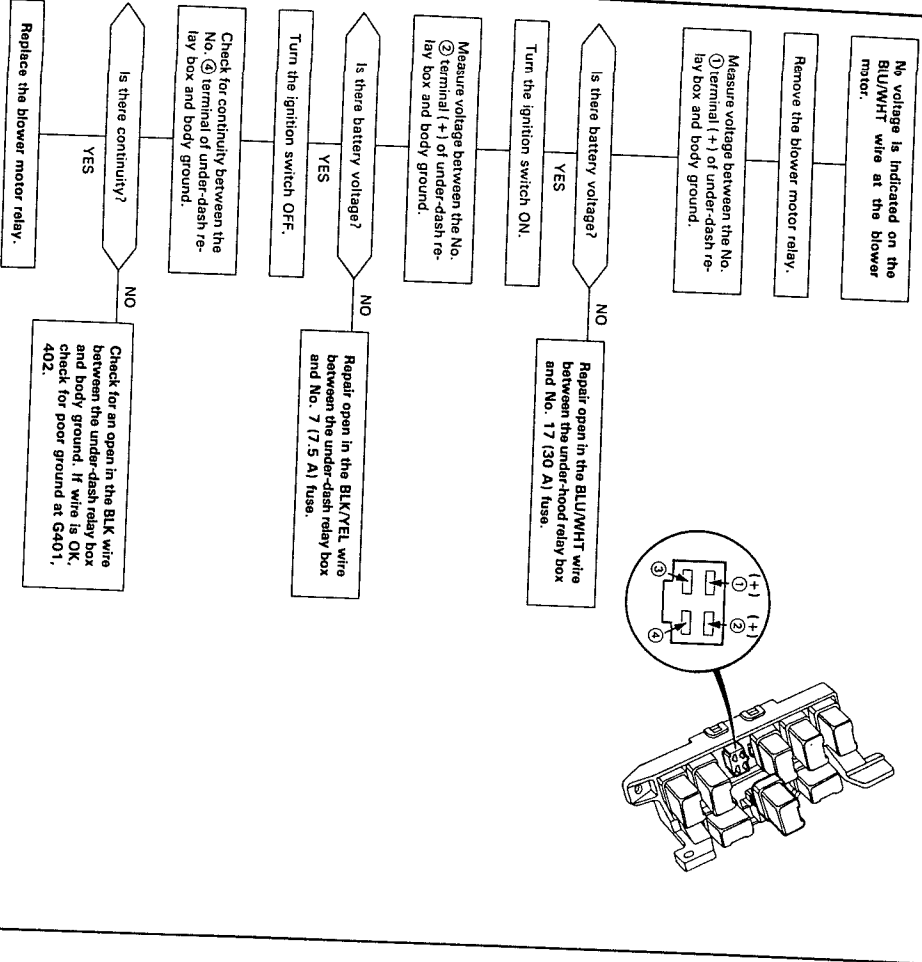


From page 22-24



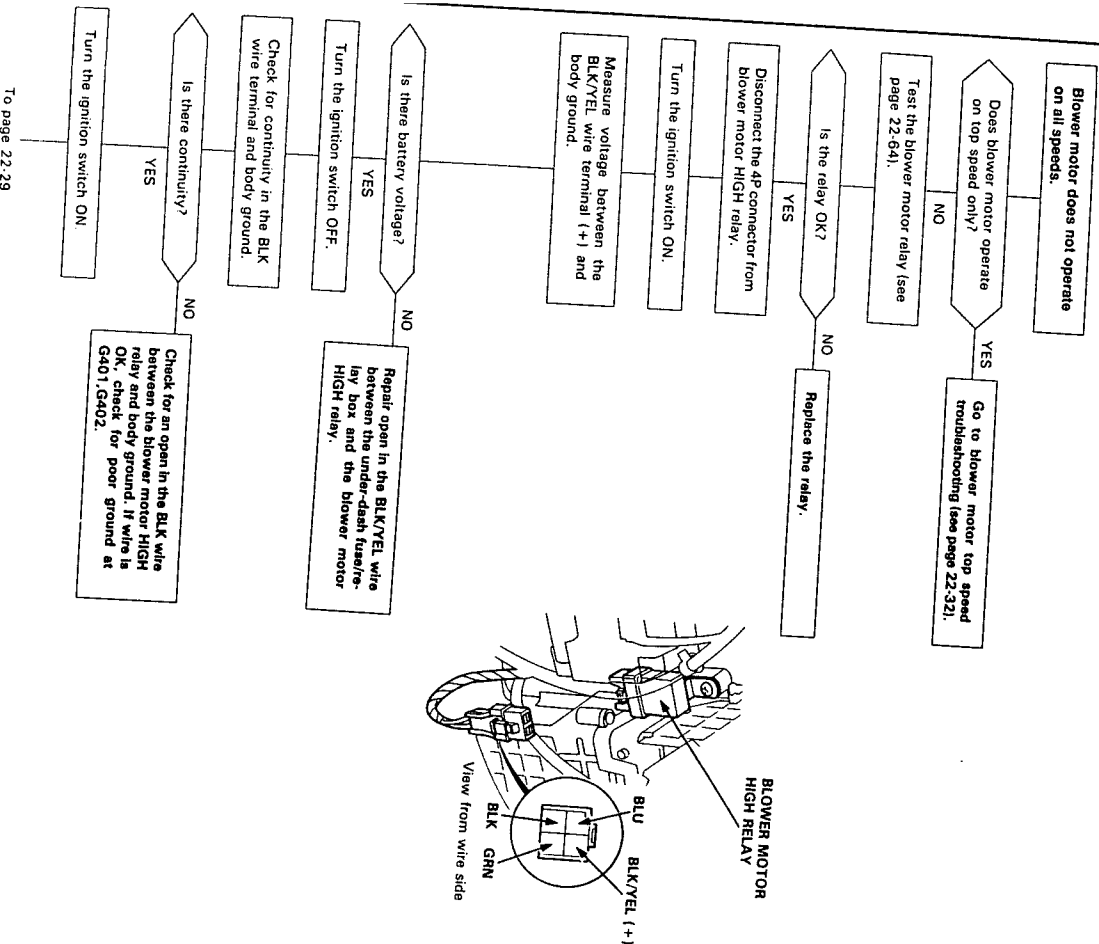
# Troubleshooting

## Flowchart — Blower Motor Relay

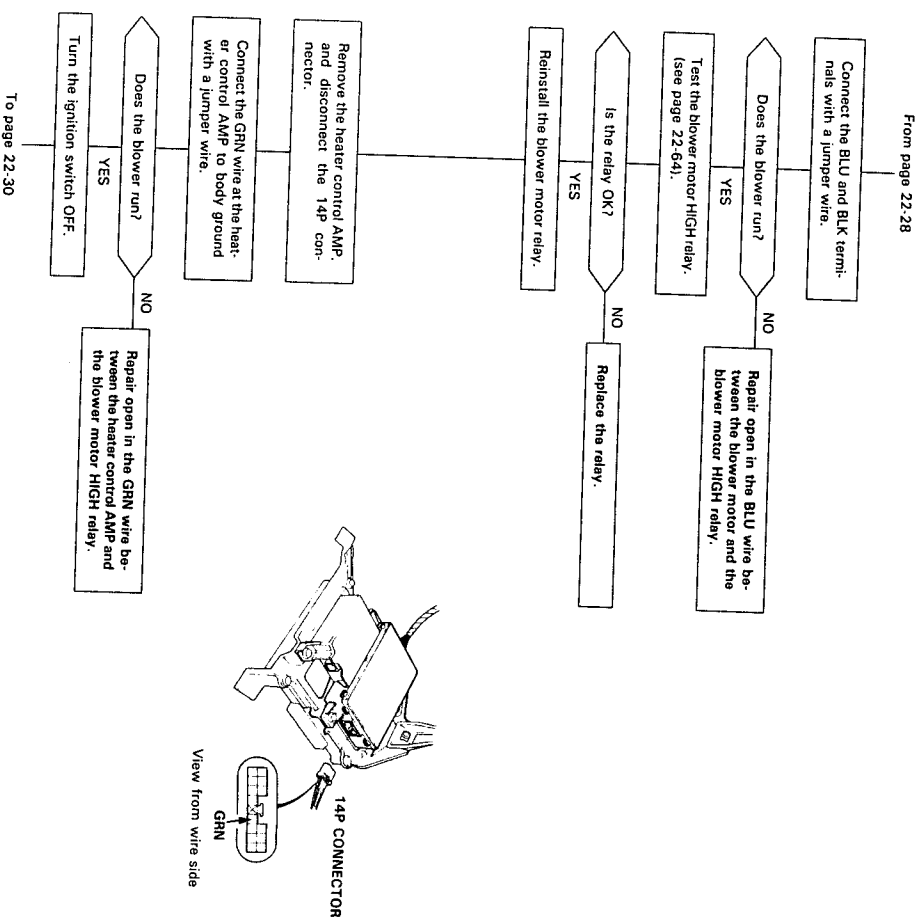


# Troubleshooting

## Blower Motor Speed



2-28



(cont'd)

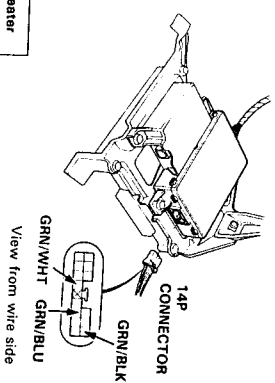
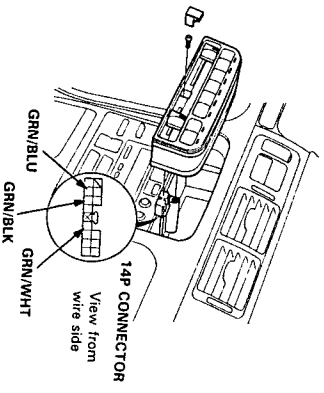
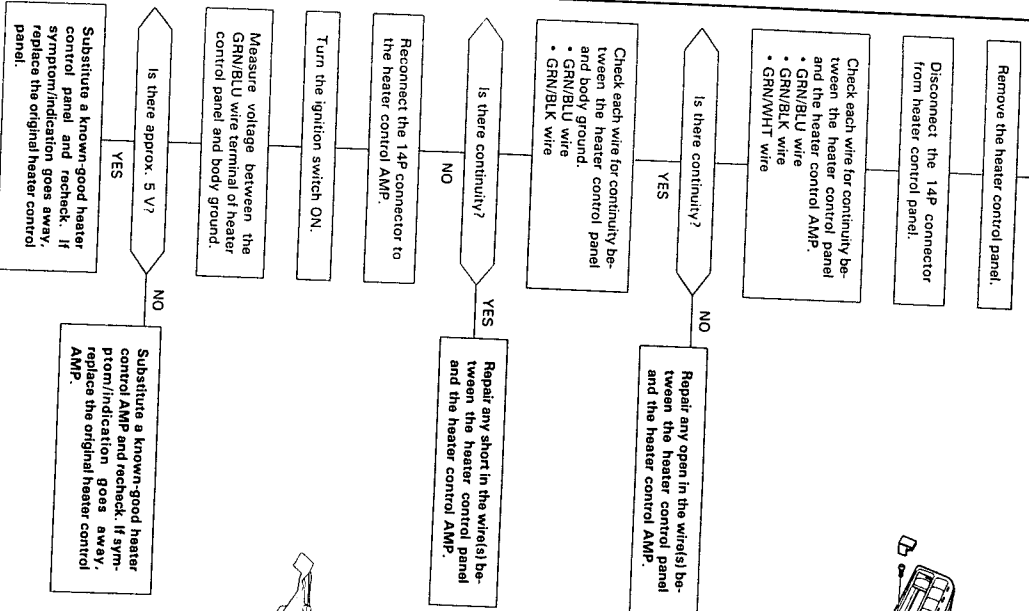
22-29



# Troubleshooting

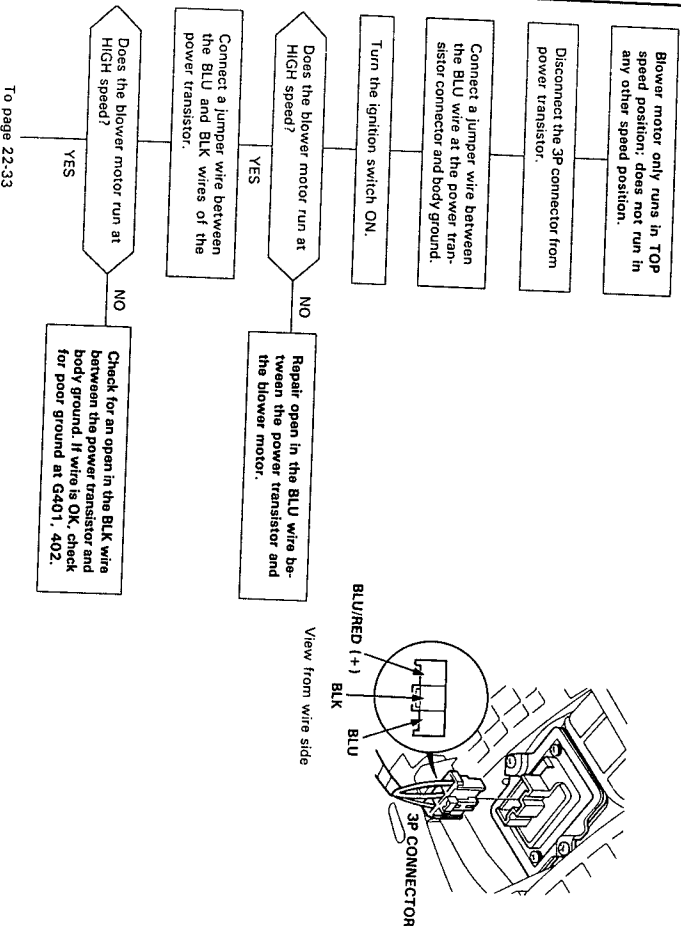
## Flowchart—Blower Motor Speed (cont'd)

From page 22-29

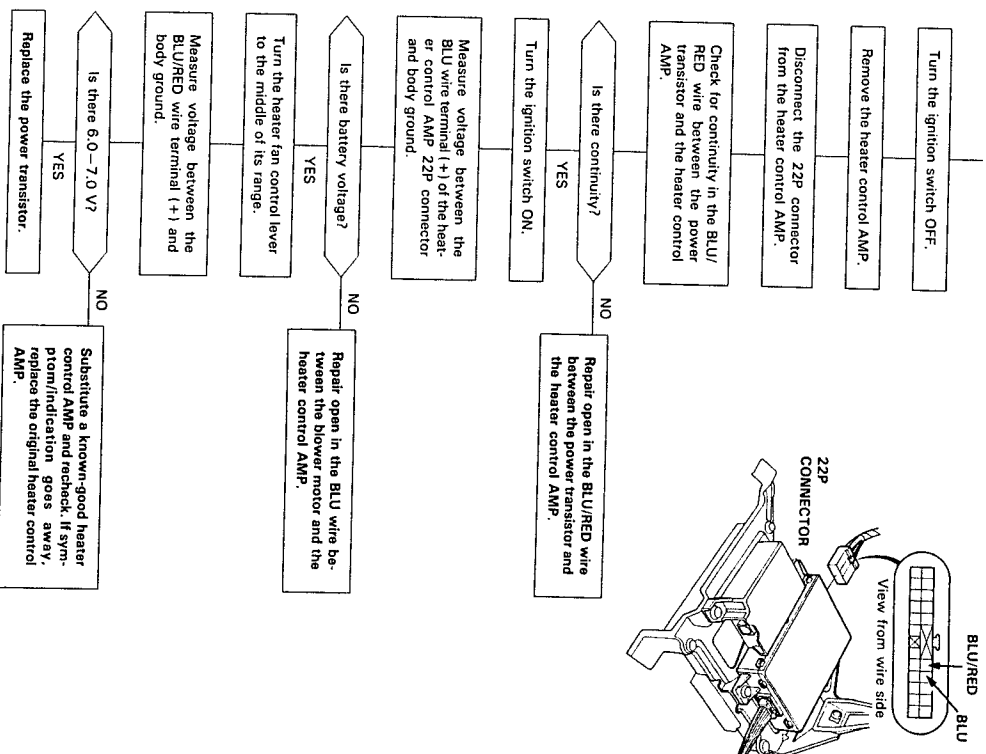


# Troubleshooting

## Flowchart — Blower Motor Top Speed

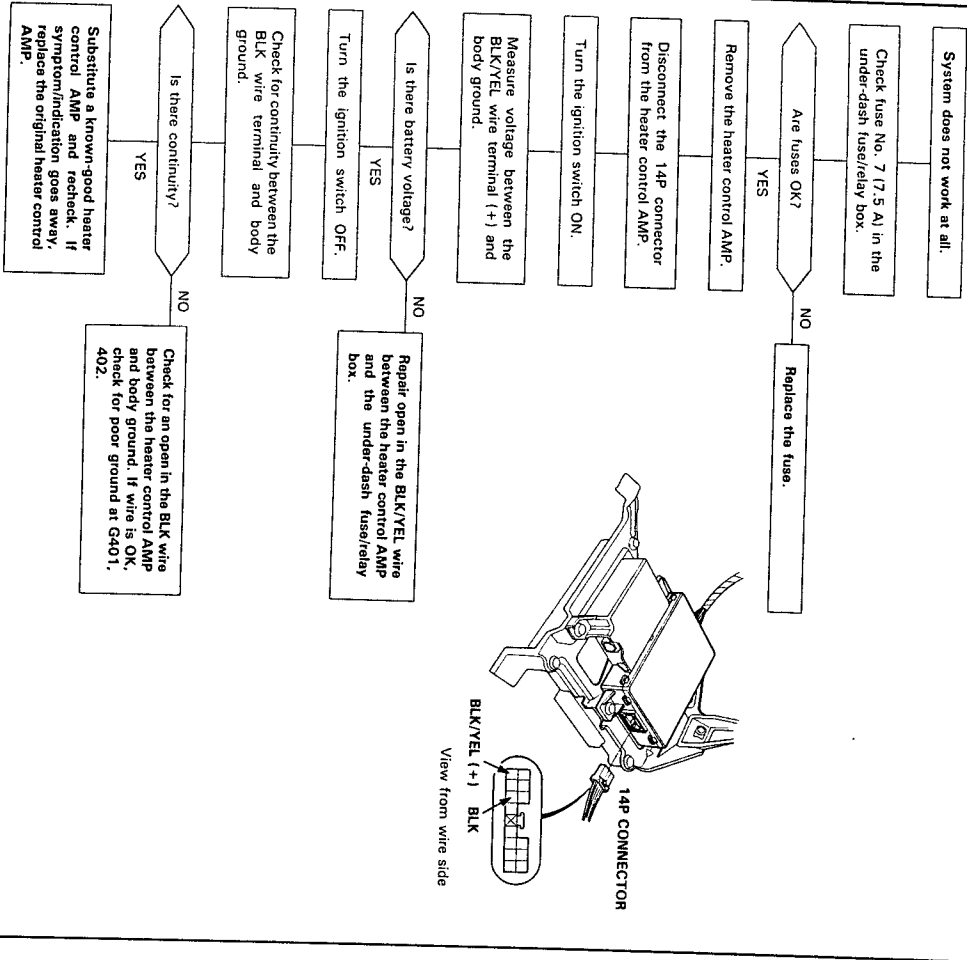


From page 22-32

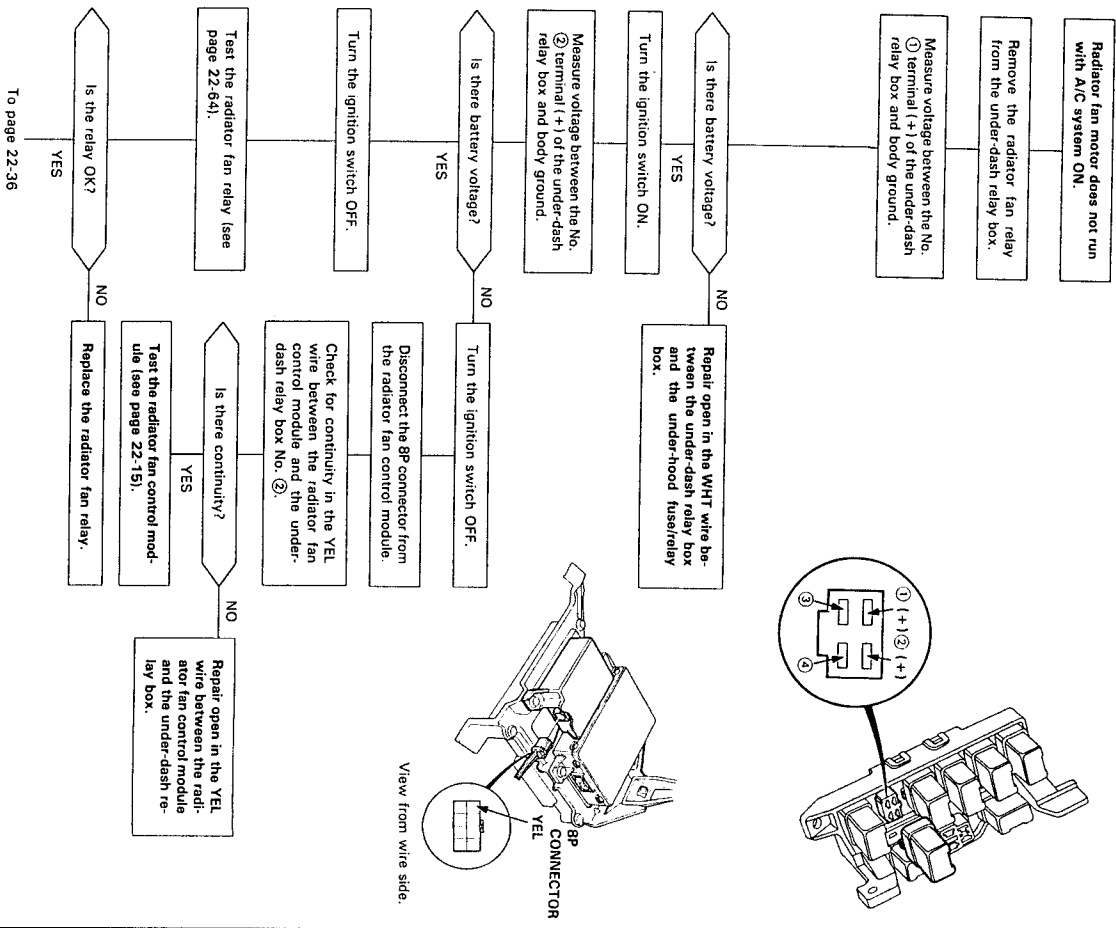


# Troubleshooting

## Flowchart — Power Circuits to Heater Control AMP



## Flowchart — Radiator Fan

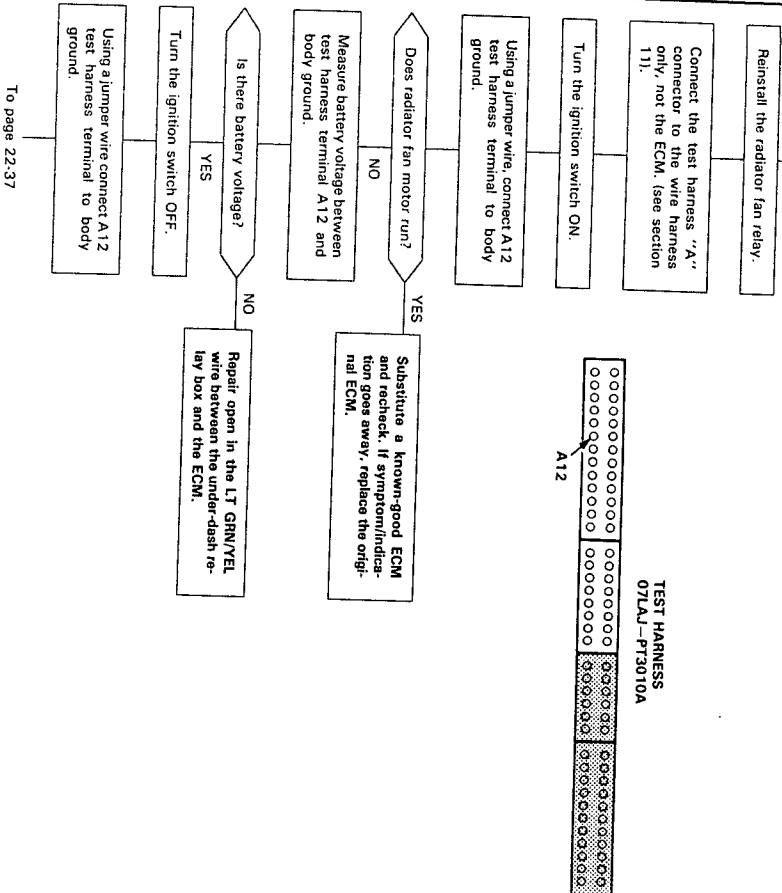


(cont'd)

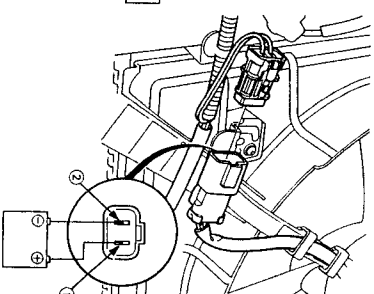
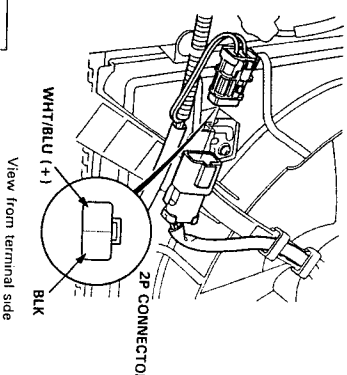
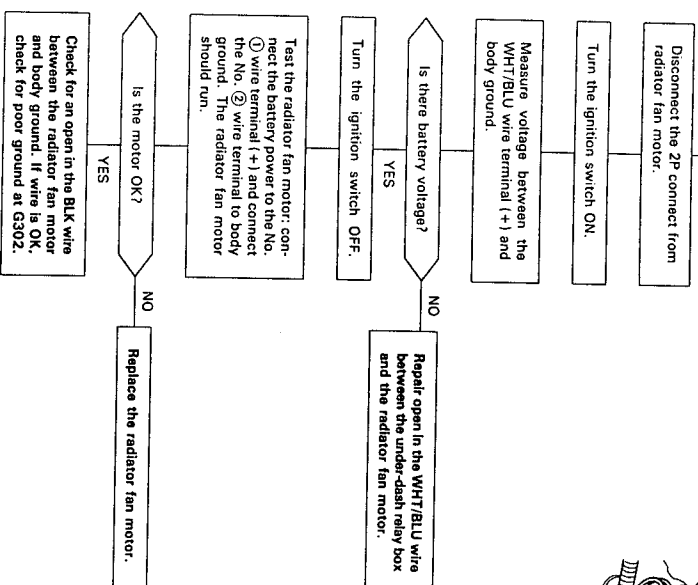
# Troubleshooting

## Flowchart — Radiator Fan (cont'd)

From page 22-35

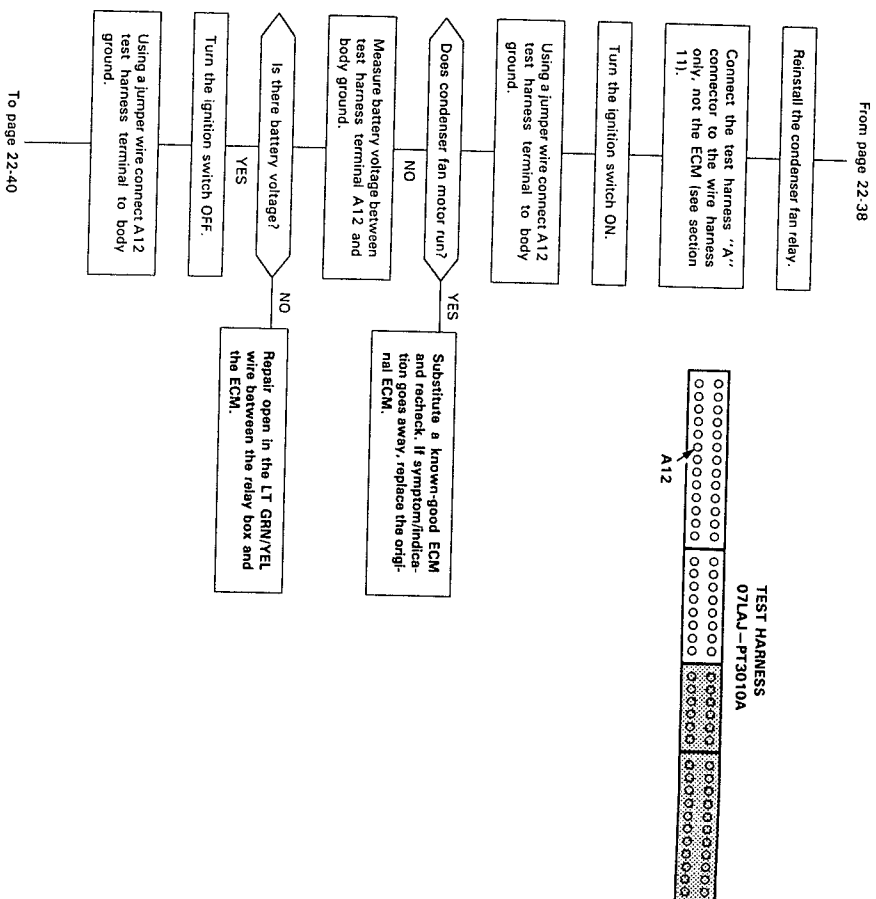
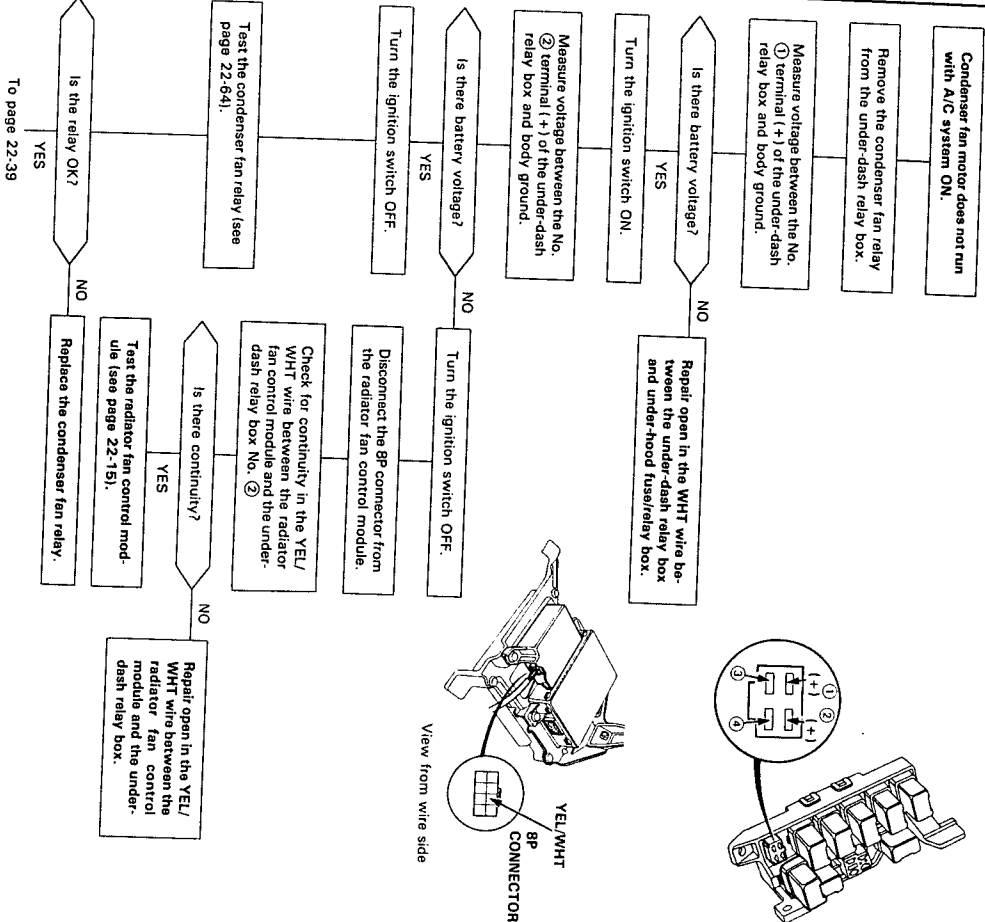


From page 22-36



# Troubleshooting

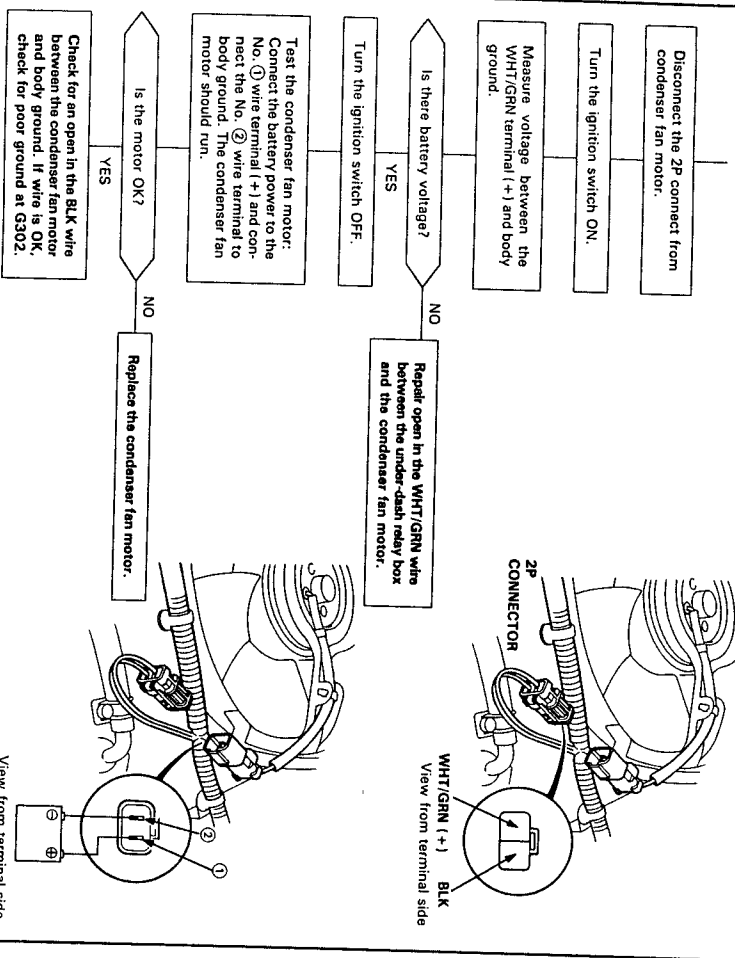
## Flowchart — Condenser Fan



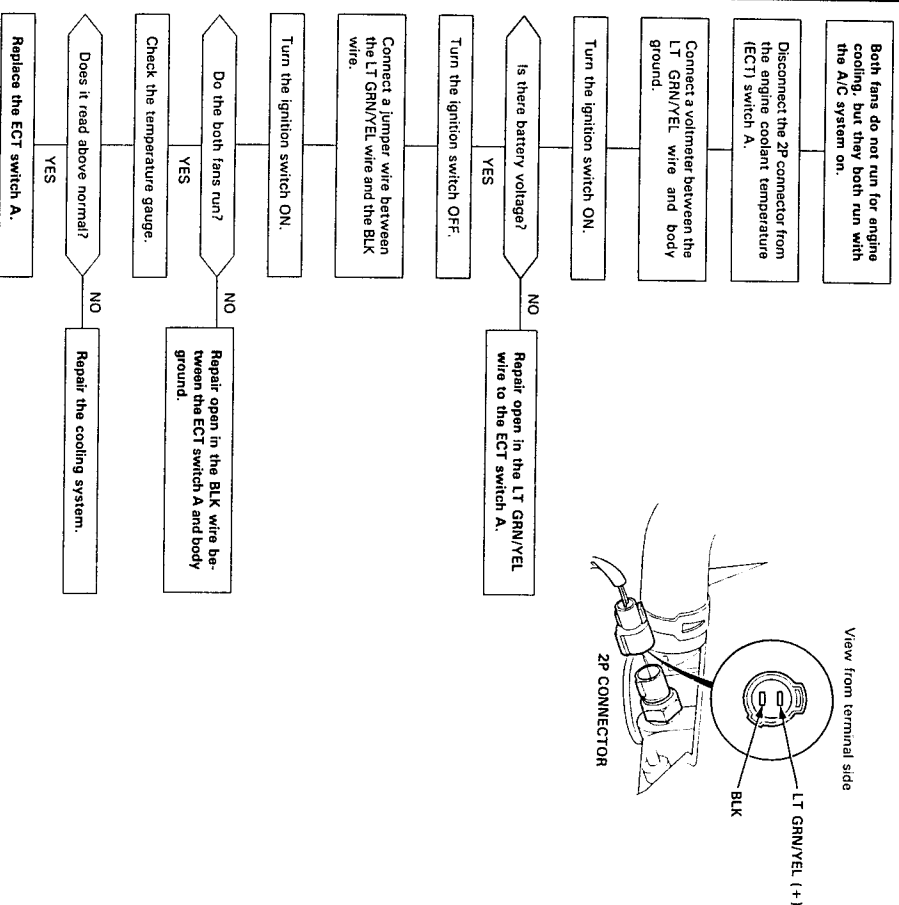
# Troubleshooting

## Flowchart — Condenser Fan (cont'd)

From page 22-39

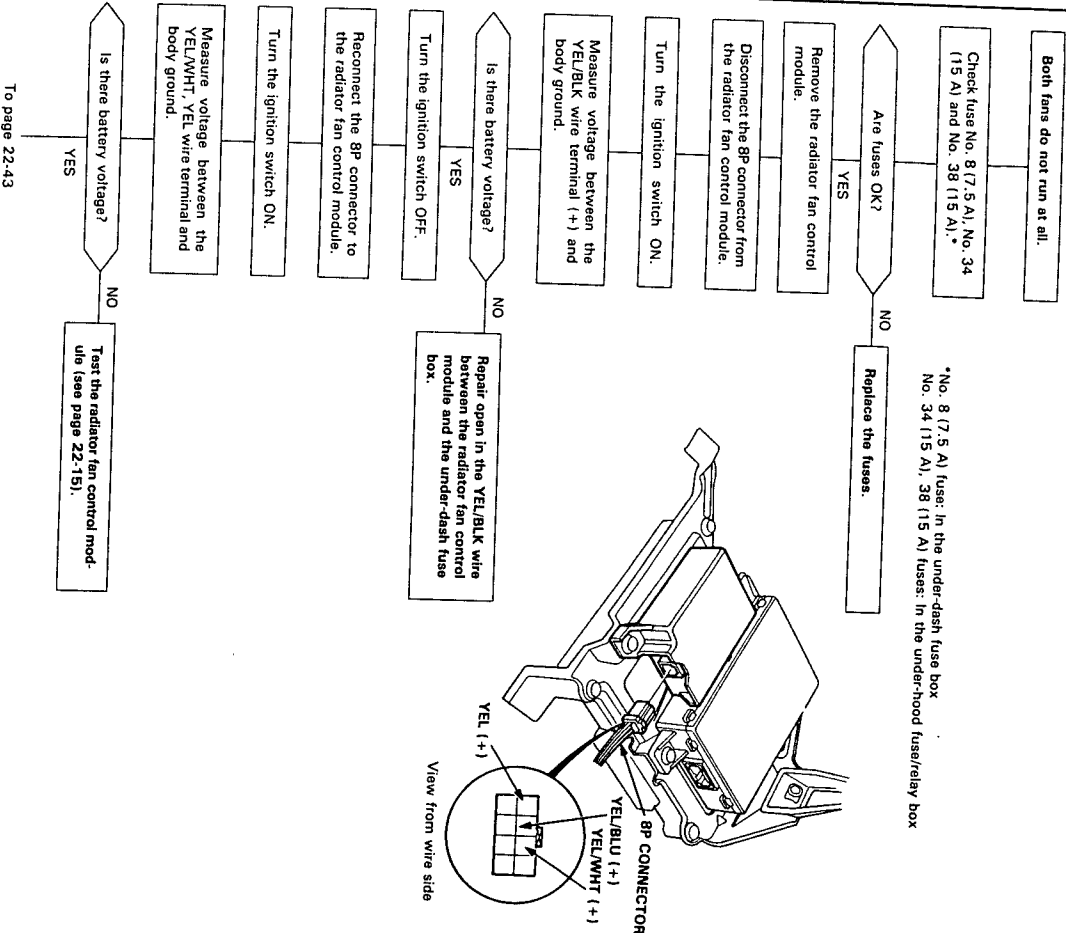


## Flowchart — Engine Coolant Temperature (ECT) Switch A

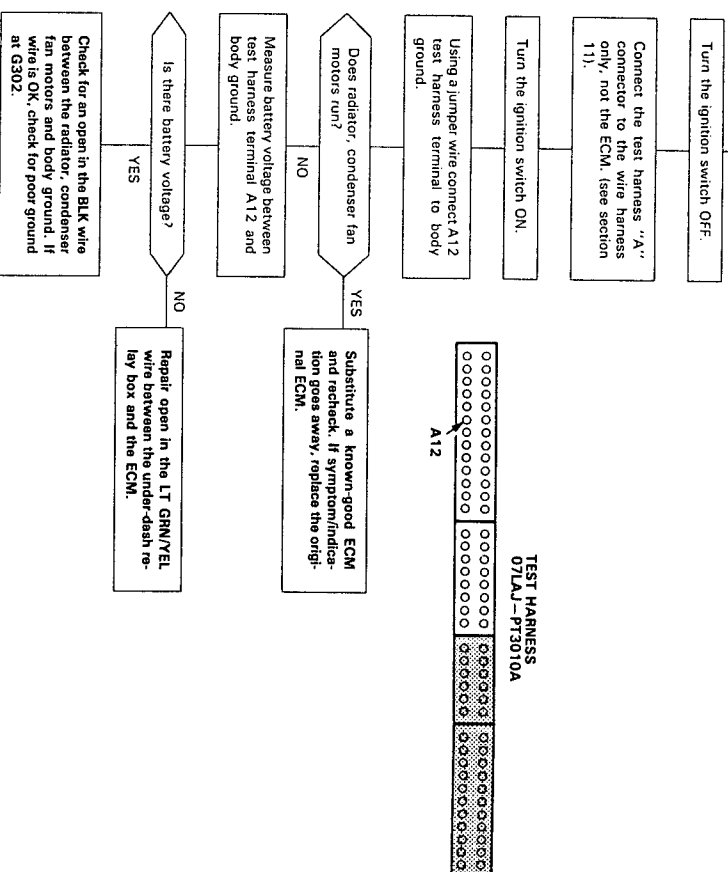


# Troubleshooting

## Flowchart — Both Fans



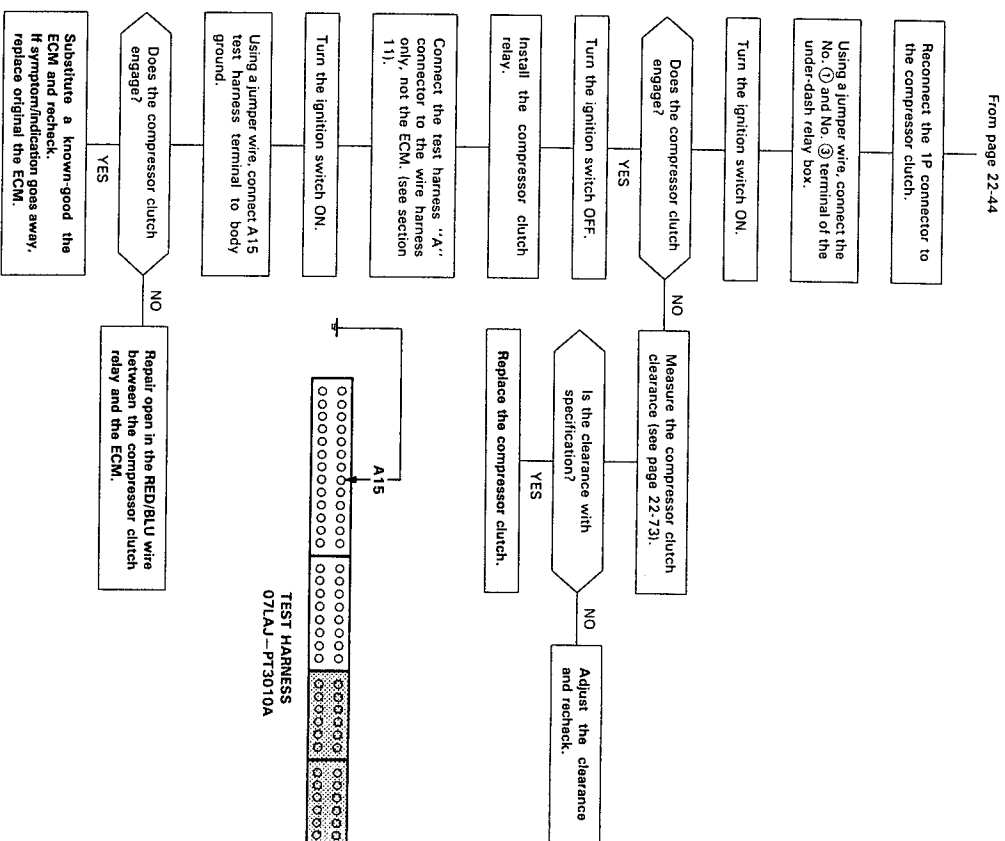
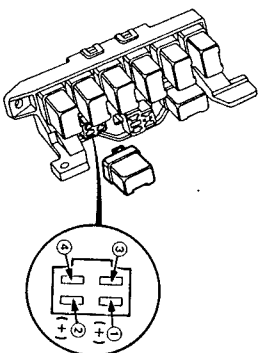
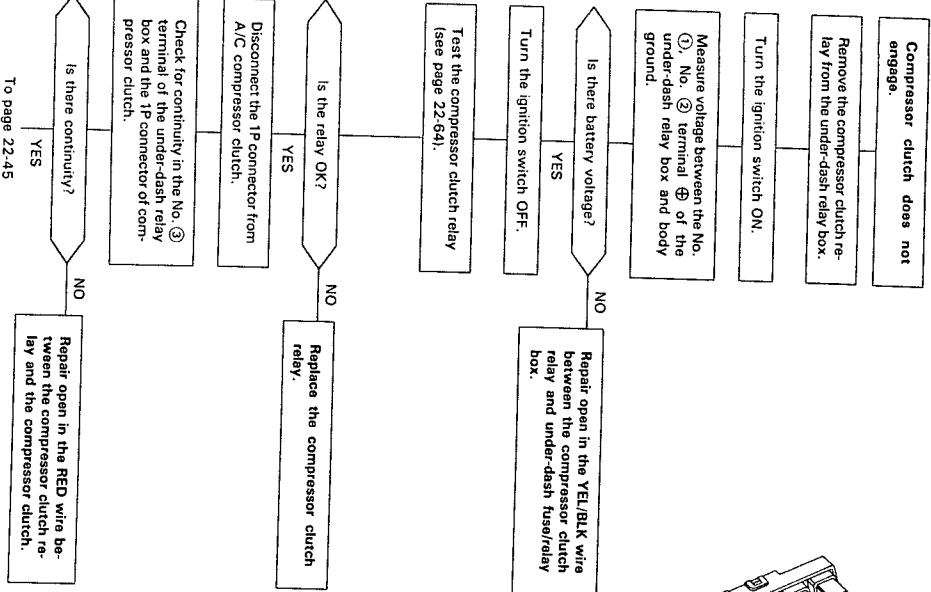
From page 22-42



To page 22-43

# Troubleshooting

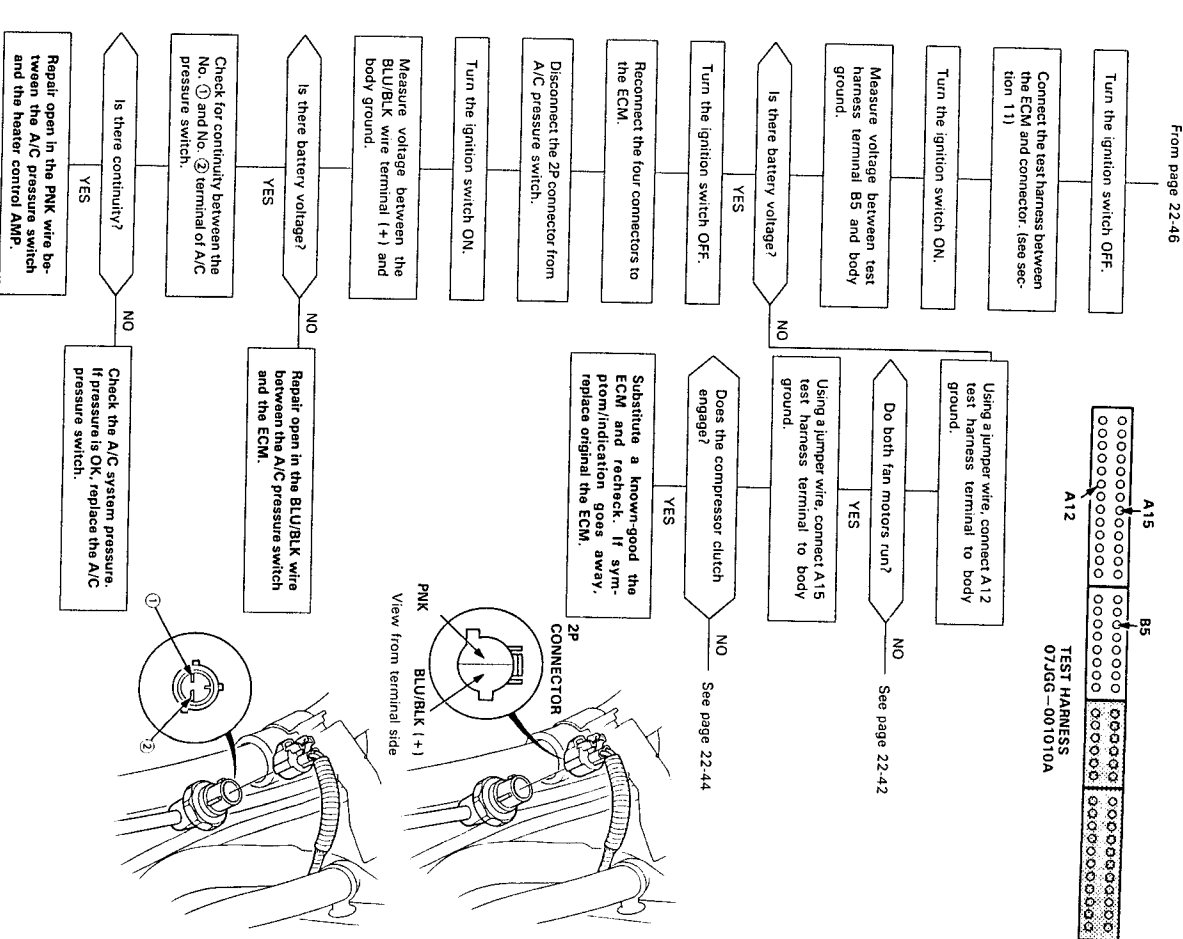
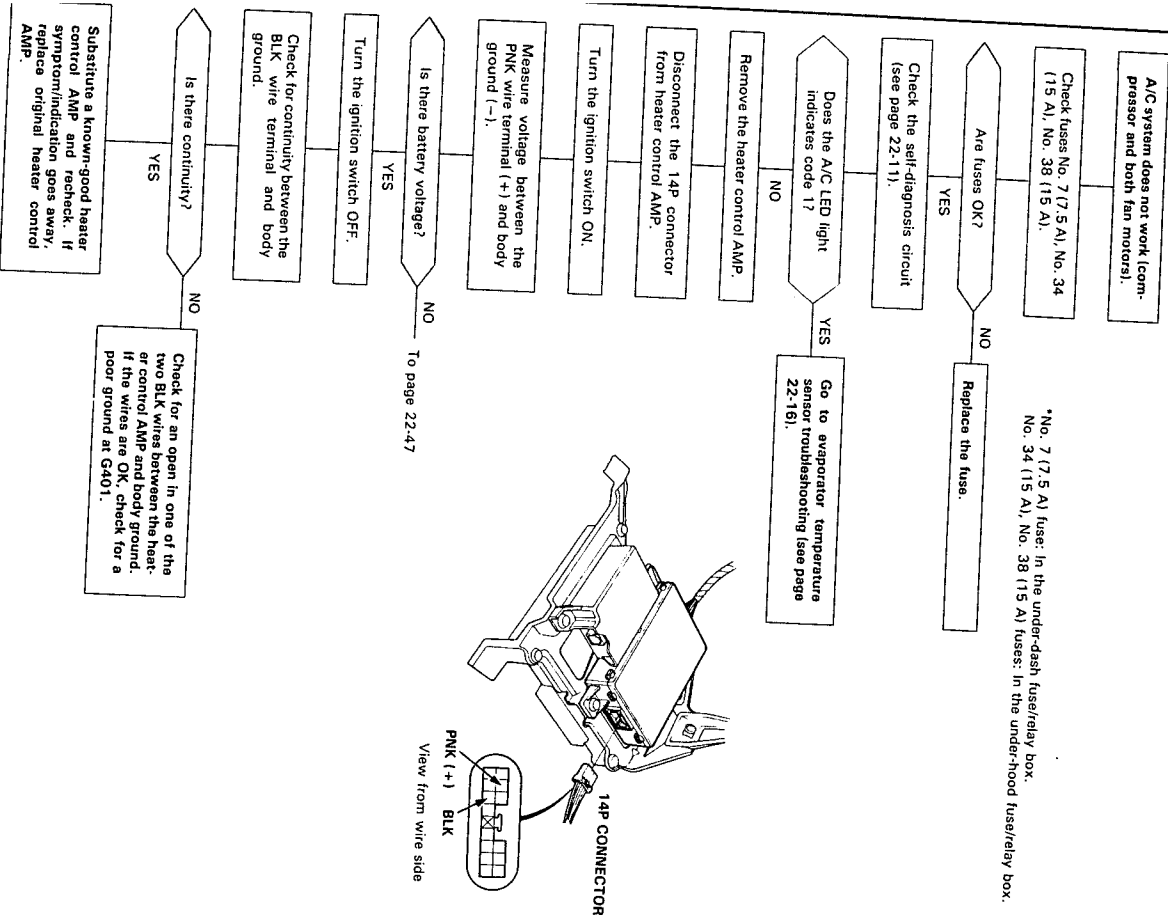
## Flowchart — Compressor





# Troubleshooting

## Flowchart—A/C System



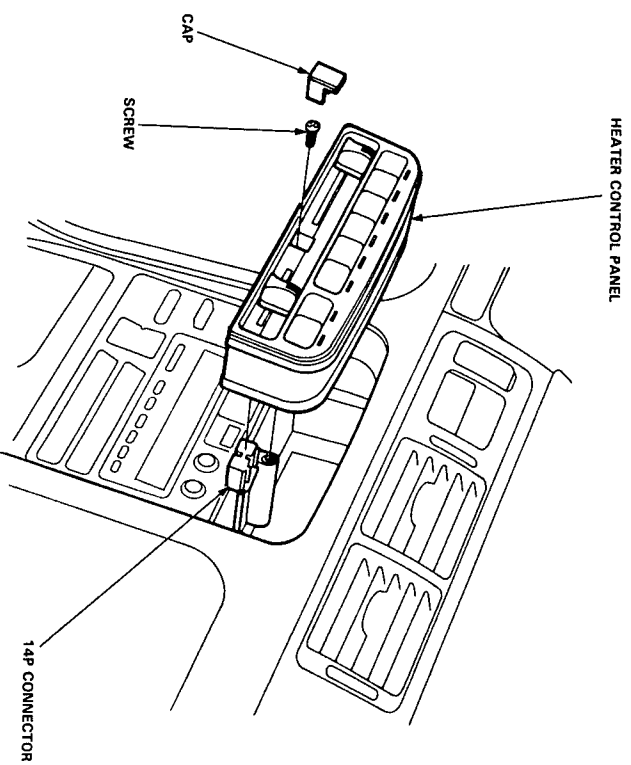


## Heater Control Panel

### Removal

1. Remove the cap and screw, then pull out the heater control panel.
2. Disconnect the heater control panel connector.

**CAUTION:** Be careful not to damage the dashboard.

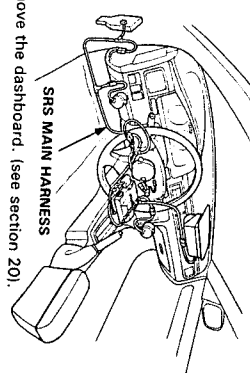


# Heater-Evaporator Unit Replacement

SRS wire harness is routed near the heater-evaporator.

## CAUTION:

- All SRS electrical wiring harnesses are covered with yellow outer insulation.
- When disconnecting the SRS wire harness install the short connector on the airbag then disconnect the wire harness (see page 23-330).
- Replace the entire affected SRS harness assembly if there is an open circuit or damage to the wiring.



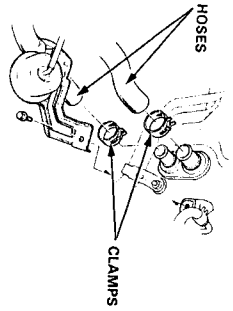
1. Remove the dashboard. (see section 20).
2. When the engine is cool, drain the engine coolant from the radiator. (see section 10).

## WARNING

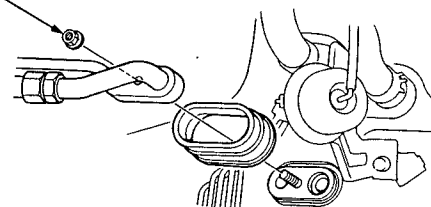
- Do not remove the radiator cap when the engine is hot; the engine coolant is under pressure and could severely scald you.
- Keep hands away from the radiator fan. The fan may start automatically without warning and run for up to 30 minutes, even after the engine is turned off.

**CAUTION:** Engine coolant will damage paint. Quickly rinse any spilled engine coolant off painted surfaces.

3. Disconnect the heater hoses at the heater. Engine coolant will run out when the hoses are disconnected; drain it into a clean drip pan.
4. Release the clamps, then disconnect the heater hoses.

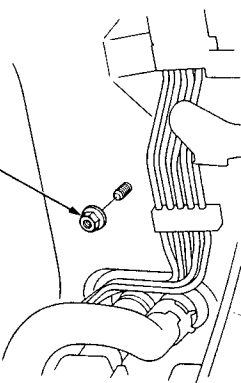


5. Remove all refrigerant from the A/C system with a refrigerant recovery system (see page 22-66).
6. Disconnect the receiver line and the suction line from the evaporator.



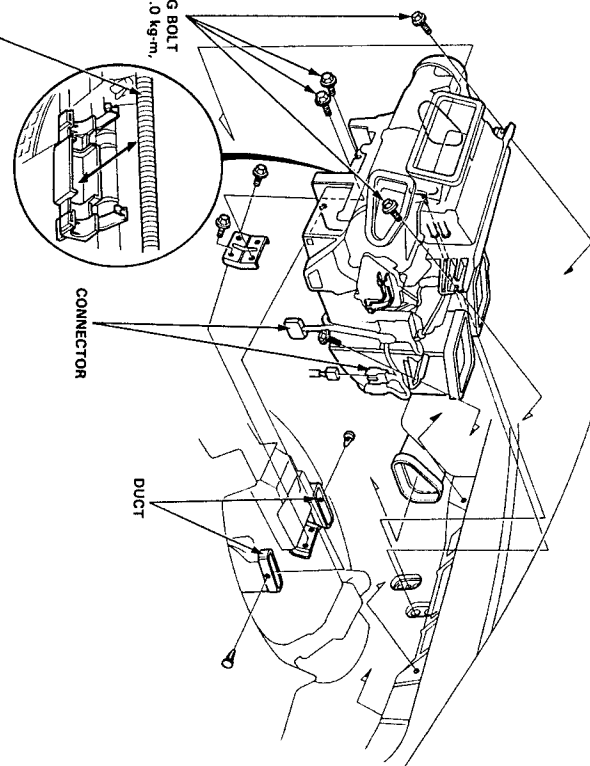
NUT  
22N·m (2.2 kg-m, 16 lb-ft)

7. Remove the heater-evaporator unit mounting nut from the engine compartment side.



NUT  
22N·m (2.2 kg-m, 16 lb-ft)

8. Remove the duct and disconnect the connector, then remove the heater-evaporator unit mounting bolts.



MOUNTING BOLT  
10 N·m (1.0 kg-m, 7 lb-ft)

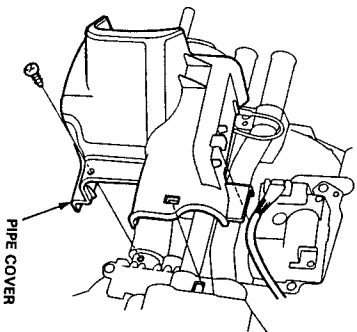
SRS MAIN WIRE HARNESS

9. Install in the reverse order of removal, and:
  - Apply sealant to the A/C line grommets.
  - Do not interchange the inlet and outlet heater hoses. Make sure that the hose clamps are tight.

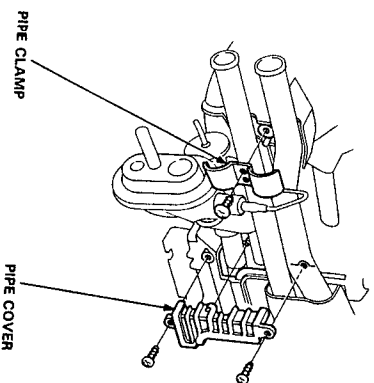
**CAUTION:** After reinstalling the heater-evaporator unit, follow the sequence described in the air bleed procedure. If you don't, you may leave air in the system which could damage the engine.

## Blower Motor Replacement

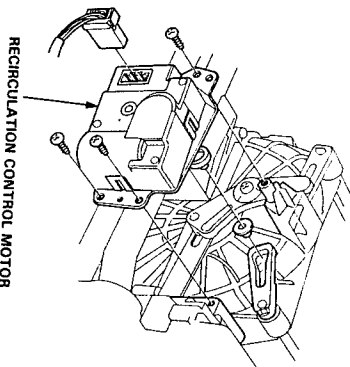
1. Remove the heater-evaporator unit. (see page 22-50)
2. Remove the mounting screw, then remove the pipe cover.



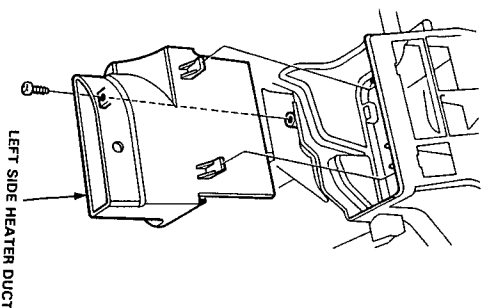
3. Remove the mounting screws, then remove the pipe clamp and pipe cover.



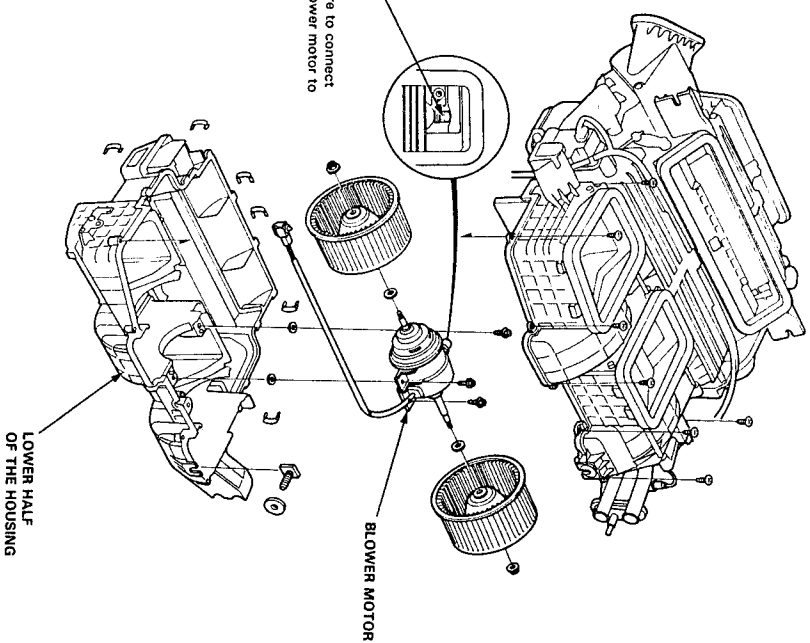
4. Disconnect the recirculation control motor connector. Remove the mounting screws, then remove the recirculation control motor.



5. Remove the mounting screw, then remove the left side heater duct.



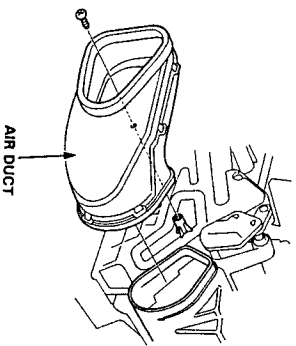
6. Disconnect the blower motor connector.
7. Remove the lower half of the housing, then remove the blower motor.



8. Install the blower motor in the reverse order of removal, then make sure it runs and doesn't leak any air.

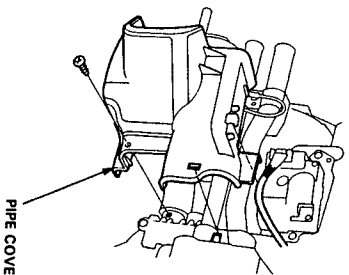
# Heater Core Replacement

1. Remove the heater-evaporator unit. (see page 22-50)
2. Remove the mounting screw, then remove the air duct.



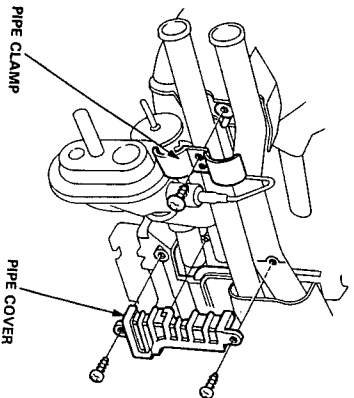
AIR DUCT

3. Remove the mounting screw, then remove the pipe cover.



PIPE COVER

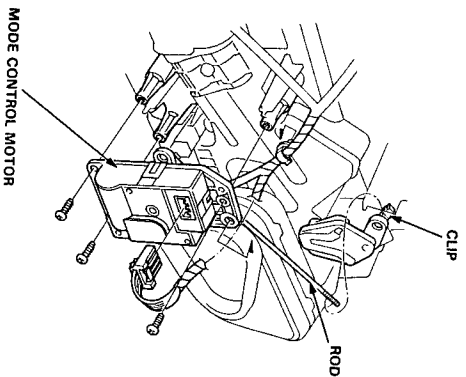
4. Remove the mounting screws, then remove the pipe clamp and pipe cover.



PIPE CLAMP

PIPE COVER

5. Unhook the clip from mode control motor rod, then remove its mounting screws and mode control motor.



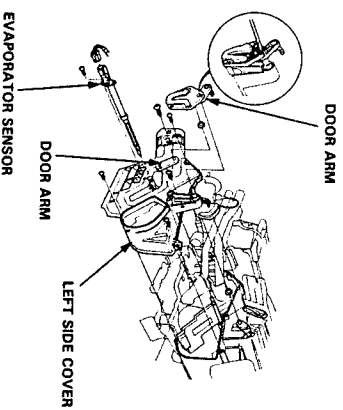
CLIP

ROD

MODE CONTROL MOTOR

6. Remove the mounting screw, then remove the evaporator sensor.

7. Remove the mode door arms, then remove its mounting screws and left side cover.



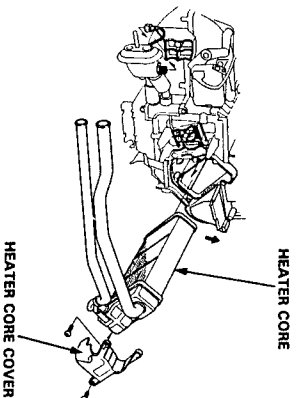
DOOR ARM

DOOR ARM

LEFT SIDE COVER

8. Remove the heater core cover, then pull out the heater core.

NOTE: Be careful not to bend the inlet and outlet pipes during heater core removal.



HEATER CORE

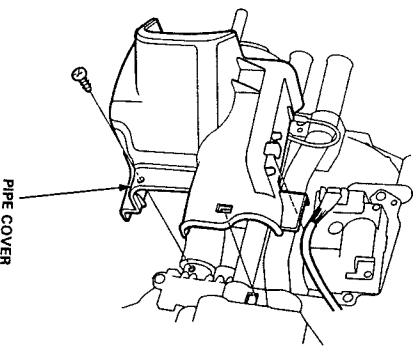
HEATER CORE COVER

9. Install in the reverse order of removal and:
  - Loosen the bleed bolt on the engine, and refill the radiator and reservoir tank with the proper engine coolant mixture (see section 10).
  - Tighten the bleed bolt when all the trapped air has escaped and engine coolant begins to flow from it.

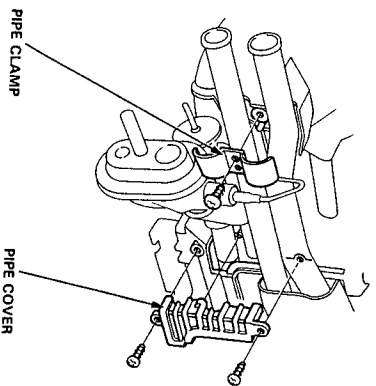
NOTE: Be sure to bleed the cooling system with the heater valve fully open.

# Evaporator Replacement

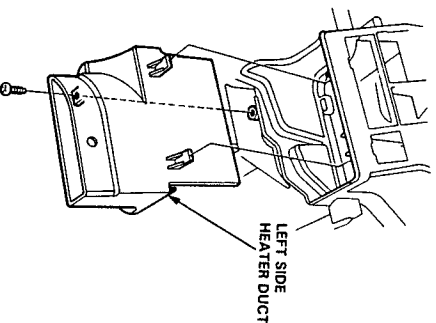
1. Remove the heater-evaporator unit. (see page 22-50)
2. Remove the mounting screw, then remove the pipe cover.



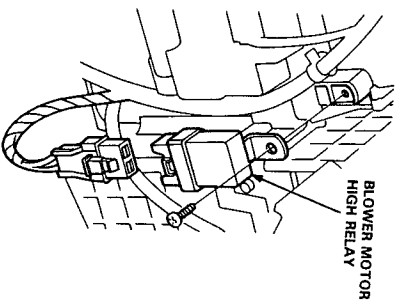
3. Remove the mounting screws, then remove the pipe clamp and pipe cover.



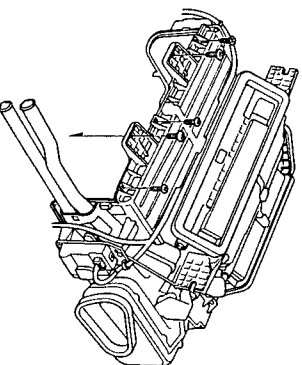
4. Remove the mounting screw, then remove the left side heater duct.



5. Remove the blower motor HIGH relay.



6. Remove the self-tapping screws and clips, then carefully separate the heater-evaporator housings and remove the evaporator.



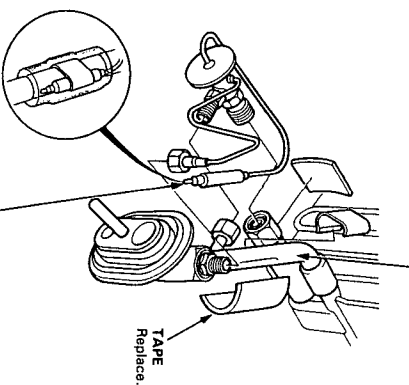
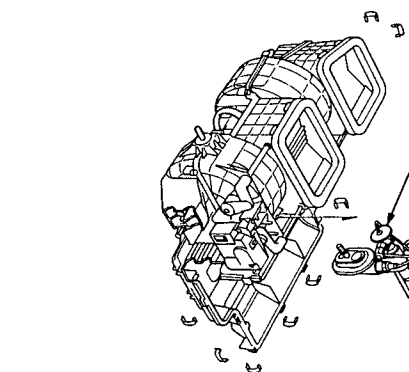
7. Remove the expansion valve if necessary.

8. Assemble the heater-evaporator unit the reverse order of disassembly. Hold the expansion valve capillary tube down against the suction line, and wrap tape hold it there.

EXPANSION VALVE

EVAPORATOR

SUCTION LINE

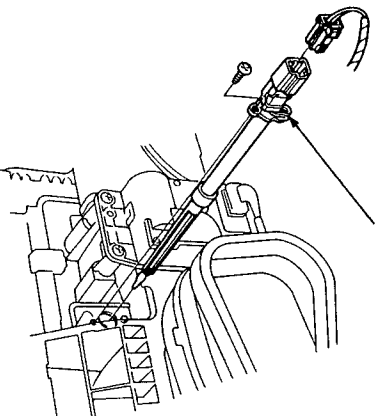


The expansion valve capillary tube must be touching the suction line.

## Evaporator Temperature Sensor

### Removal

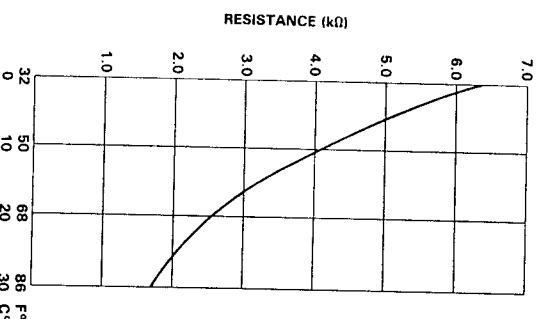
1. Disconnect the evaporator temperature sensor connector. Remove the evaporator temperature sensor by removing the screw.



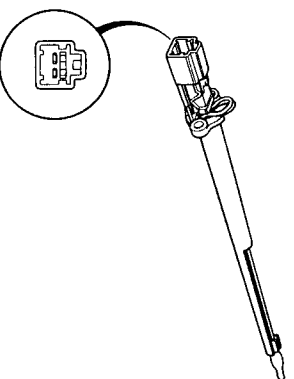
### Test

Compare the resistance reading between terminals of the evaporator temperature sensor with the specification shown in the following graph. It should be within specification.

**NOTE:** Dip the sensor in ice water and measure the resistance, then pour hot water on the sensor and check for change in resistance.



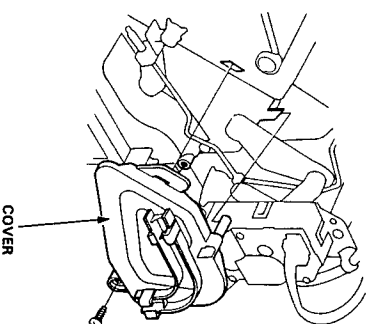
**CAUTION:** The sensor uses a thermistor which can be damaged if high current is applied to it during testing. Therefore, use a circuit tester that puts out a measuring current of 1 mA or less.



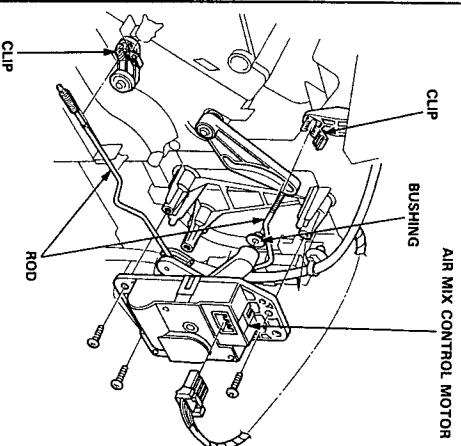
## Air Mix Control Motor

### Removal

1. Remove the screw and cover.



2. Disconnect the air mix control motor connector.
3. Unhook the clips from the air mix control motor rod, then remove its mounting screws and air mix control motor.



### Test

1. Measure the resistance between the No. 3 and 5 terminals.

● Resistance: approx. 10 KΩ

2. Check the air mix control motor operation by briefly connection the battery (12 V) positive to the No. 2 terminal and negative to the No. 1 terminal.

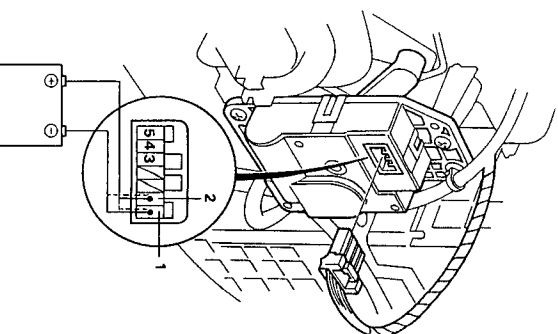
**NOTE:** If the air mix control motor does not run, remove it, and check the air mix control motor links for smooth operation. If the air mix control motor links operate normally, replace the air mix control motor.

3. Reverse the wires to be sure the air mix control motor will run in both directions.

**CAUTION:** Be sure to disconnect the battery from the air mix control motor as soon as the air mix control motor has started. Failure to do so will damage air mix control motor.

4. Connect a battery (12 V) to the air mix control motor (positive to No. 2 and negative to No. 1), and measure the resistance between the terminals No. 4 and No. 5.

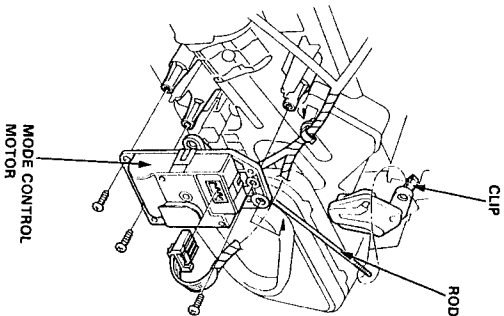
Resistance should be approximately approx. 8.7 KΩ at COOL, an approx. 1.0 KΩ at HOT. Also check the resistances with the battery polarity reversed.



# Mode Control Motor

## Removal

1. Disconnect the mode control motor connector.
2. Unhook the clip from the mode control motor rod, then remove its mounting screws and mode control motor.

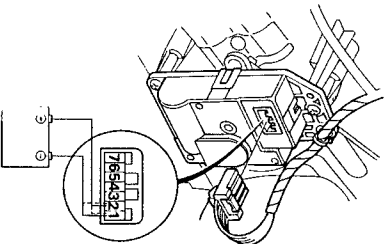


## Test

1. Disconnect the mode control motor connector, turn the ignition switch ON and move the blower switch to the middle setting.
2. Connect battery power to the No. 1 terminal of the mode control motor, and connect ground to the No. 2 terminal. The mode control motor should run, and stop at VENT.

NOTE: If it doesn't, reverse the connections: the mode control motor should run, and stop at DEF.

NOTE: If the mode control motor does not run, remove it, and check the mode control linkage and doors for smooth movement. If the mode control linkage and doors move smoothly, replace the mode control motor.



3. Plug the connector back into the motor. Operate the mode switch on the heater control panel to each mode. Verify that the mode control motor has moved to the selected position by checking the air flow for the mode selected.

NOTE: If the motor did not move, turn the ignition switch OFF and disconnect the mode control motor connector. Turn the ignition switch ON and connect battery power to No. 1 and No. 2 terminals as shown in step 2. Power the mode control motor to move the doors to the mode selected.

4. Disconnect the mode control motor connector at each mode selected and check for continuity between the motor terminals according to the table below.
5. Replace the mode control motor if there is no continuity for any one mode selected.

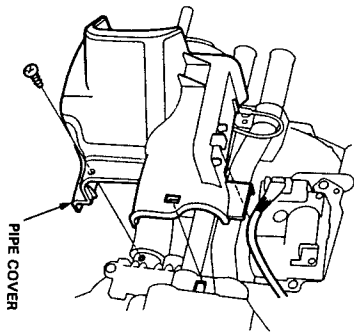
Terminal LED symbol	3	4	5	6	7
	○	○	○	○	○
	○	○	○	○	○
	○	○	○	○	○
	○	○	○	○	○
	○	○	○	○	○
	○	○	○	○	○



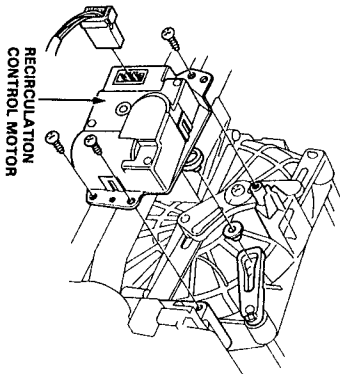
# Recirculation Control Motor

## Removal

1. Remove the mounting screw, then remove the pipe cover.



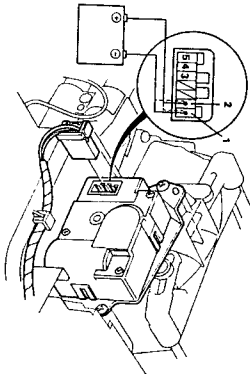
2. Disconnect the recirculation control motor connector.
3. Remove its mounting screws and the recirculation control motor.



## Test

1. Connect battery power to No. 1 terminal of the recirculation control motor, and connect the No. 2 terminal to ground. The motor should run. If it doesn't, reverse the connections; the motor should then run.

NOTE: If the recirculation control motor does not run remove it, and check the recirculation control motor links for smooth operation. If the recirculation control motor links operate normally, replace the recirculation control motor.



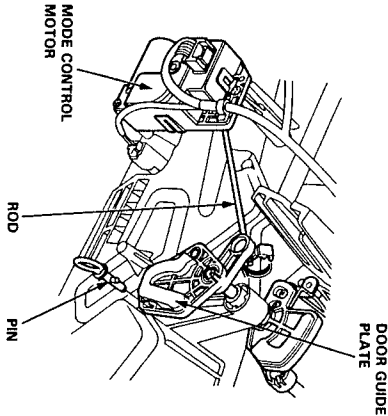
2. Check for continuity between the terminals of the recirculation control motor according to this table.

Terminal	3	4	5
Position			

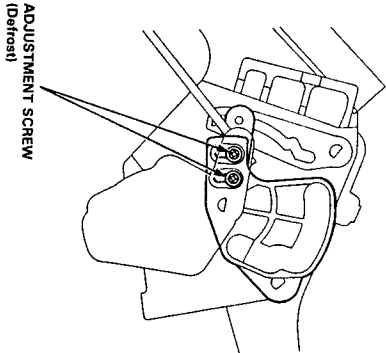
# Heater-Evaporator Door Adjustments

## Mode Door

1. To adjust the mode control motor rod, locate the door guide plate with pin, then secure the rod with a clip as shown.

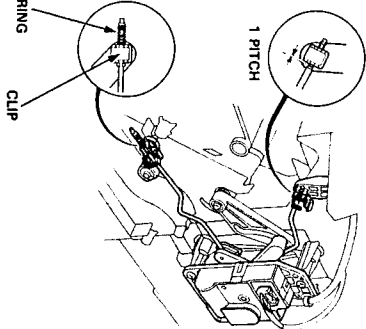


2. After adjusting the rod, adjust the defroster door as shown.



## Air Mix Door

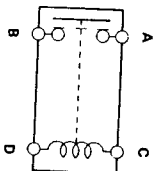
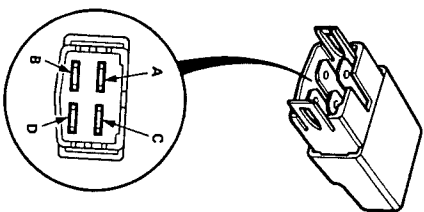
Adjust the air-mix control motor rod so the linkage looks like this in the cold position.



## Relay

### Test

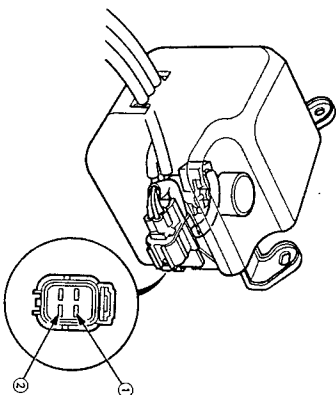
There should be continuity between the A and B terminals when the battery is connected to the C and D terminals. There should be no continuity when the battery is disconnected.



## Heater Valve

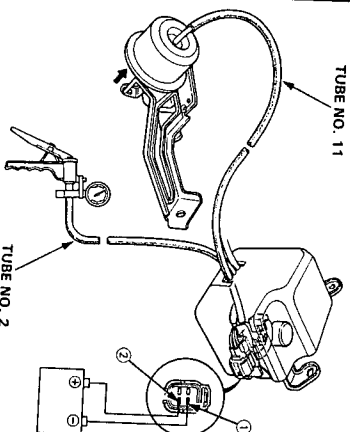
### Test

1. Check for continuity between No. ① and No. ② terminals at the heater valve solenoid 4P connector.



2. After assembling the heater valve solenoid and heater valve, perform the following to check that they are assembled properly:

- (1) Connect the heater valve solenoid to the heater valve with a tube.
- (2) Connect the positive cable of a battery to No. ② terminal of the heater valve solenoid valve, and the negative cable to No. ① terminal.
- (3) Check that the rod of the heater valve is pulled toward the diaphragm when negative pressure is applied to the heater valve solenoid with a vacuum pump.
- (4) Check that the rod is returned to the original position when the battery cables are disconnected from the terminals.



## A/C Service Trips and Precautions

### WARNING

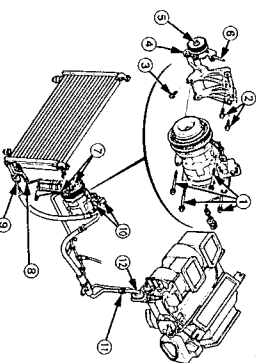
When handling refrigerant (R-12):

- Always wear eye protection.
- Do not let refrigerant get on your skin or in your eyes. If it does:
  - Do not rub your eyes or skin.
  - Splash large quantities of cool water in your eyes or on your skin.
  - Rush to a physician or hospital for immediate treatment. Do not attempt to treat it yourself.
- Keep refrigerant containers stored below 104°F (40°C).
- Do not handle or discharge refrigerant in an enclosed area near an open flame; it may ignite and produce a poisonous gas.

Chlorine from chemicals called chlorofluorocarbons (CFCs) destroy the ozone in the stratosphere. Automotive air conditioning systems currently use chlorofluorocarbons as the refrigerant. Auto air conditioning service equipment has been developed to minimize the release of CFCs to the atmosphere. All service procedures should be performed using this equipment and the manufacturer's instructions.

1. Always disconnect the negative cable from the battery whenever replacing air conditioning parts.
2. Keep moisture and dust out of the system. When disconnecting any lines, plug or cap the fittings immediately; don't remove the caps or plugs until just before you reconnect each line.
3. Before connecting any hose or line, apply a few drops of refrigerant oil (IND OIL 6) to the O-ring.
4. When tightening or loosening a fitting, use a second wrench to support the matching fitting.
5. When discharging the system, use a Refrigerant Recovery/Recycling System; don't release refrigerant into the atmosphere.
6. Add refrigerant oil (IND OIL 6) after replacing the following parts:

Condenser	15 cc (2/3 fl oz)
Evaporator	30 cc (1 1/2 fl oz)
Line or hose	10 cc (1/3 fl oz)
Receiver/dryer	10 cc (1/3 fl oz)
Compressor	On compressor replacement, subtract the volume of oil drained from the removed compressor from 140 cc (4 2/3 fl oz), and drain the calculated volume of oil from the new compressor: 140 cc (4 2/3 fl oz) – Volume of oil from removed compressor = Volume to drain from new compressor.



- ① Compressor mounting bolts ..... 25 N·m (2.5 kg·m, 18 lb-ft)
- ② Compressor bracket mounting bolts (10 x 30) ..... 48 N·m (4.8 kg·m, 35 lb-ft)
- ③ Compressor bracket mounting bolt (10 x 60) ..... 48 N·m (4.8 kg·m, 35 lb-ft)
- ④ Idler pulley bracket bolts (8 x 16) ..... 35 N·m (3.5 kg·m, 25 lb-ft)
- ⑤ Idler pulley center nut ..... 48 N·m (4.8 kg·m, 35 lb-ft)
- ⑥ Adjusting bolts (8 x 115) ..... 8 N·m (0.8 kg·m, 5.8 lb-ft)
- ⑦ Receiver/dryer ..... 14 N·m (1.4 kg·m, 10 lb-ft)
- ⑧ Condenser pipe to condenser ..... 14 N·m (1.4 kg·m, 10 lb-ft)
- ⑨ Discharge hose to condenser ..... 22 N·m (2.2 kg·m, 16 lb-ft)
- ⑩ Compressor hose mounting bolt ..... 22 N·m (2.2 kg·m, 16 lb-ft)
- ⑪ Suction hose line ..... 33 N·m (3.3 kg·m, 24 lb-ft)

Don't overtighten fittings; you could damage them. Leaks are caused by faulty O-rings; overtightening won't stop them.

# A/C System Service

## Recovery

### WARNING

- Keep away from open flames. The refrigerant, although nonflammable, will produce a poisonous gas if burned.
- Work in a well-ventilated area. Refrigerant evaporates quickly, and can force all the air out of a small enclosed area.

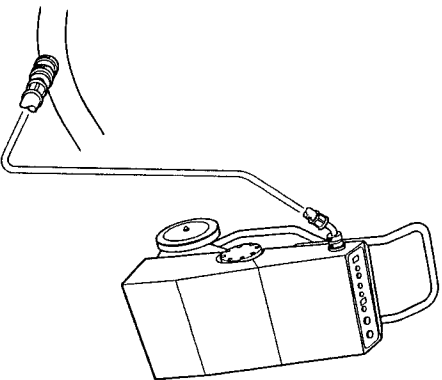
1. Connect a Refrigerant Recovery/Recycling System to the A/C system.

2. Operate the Refrigerant Recovery/Recycling System according to the manufacturer's instructions.

**IMPORTANT:** Do not vent refrigerant to the atmosphere. The chlorofluorocarbons (CFCs) used in conventional refrigerant (R-12) may damage the earth's ozone layer.

Always use UL-listed, refrigerant recovery/recycling equipment to extract the refrigerant before you open an A/C system to make repairs. Follow the equipment manufacturer's instructions.

### REFRIGERANT RECOVERY RECYCLING SYSTEM



## Performance Test

The performance test will help determine if the air conditioning system is operating within specifications.

1. Connect the hoses as shown.

2. Insert a thermometer in the center vent outlet. Determine the relative humidity and air temperature by calling the local weather information line.

3. Test conditions:

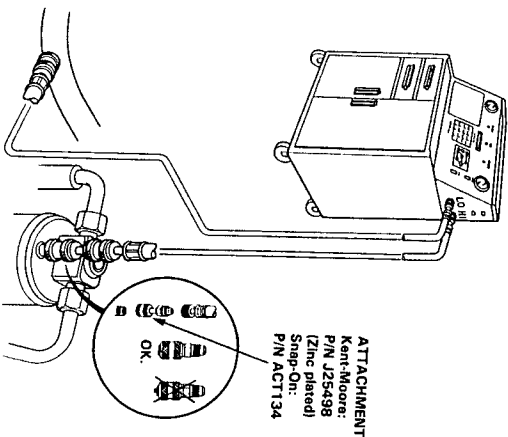
- Avoid direct sunlight.
- Open hood.
- Set the temperature control lever to MAX COOL and push the VENT and FRESH air buttons.
- Turn the fan control lever to MAX.
- Run the engine at 1,500 RPM.
- No driver or passengers in vehicle.

4. After running the air conditioning for 10 minutes under the above conditions, read the delivery temperature from the thermometer in the dash vent and the high and low system pressure from the Air Conditioning Service Station.

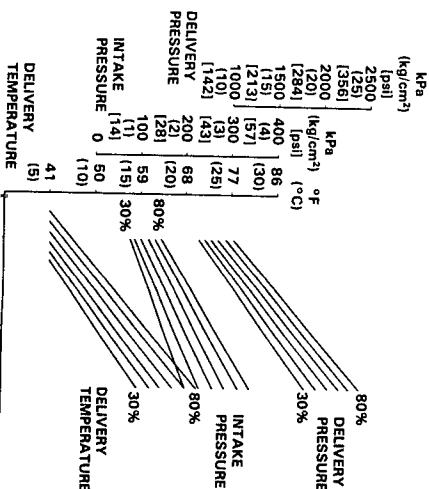
5. To complete the charts:

- Mark the delivery temperature along the vertical line.
- Mark the intake temperature (air temperature) along the bottom line.
- Draw a line straight up from the air temperature to the humidity.
- Mark a point one line above and one line below the humidity level. (10% above and 10% below the humidity level)
- From each point, draw a horizontal line across to the delivery temperature.
- The delivery temperature should fall between the two lines.
- Complete the low side pressure test and high side pressure test in the same way.

### AIR CONDITIONING SERVICE STATION



ATTACHMENT  
Kent-Moore:  
P/N J25438  
(Zinc plated)  
Snap-On:  
P/N ACT134



INTAKE TEMPERATURE

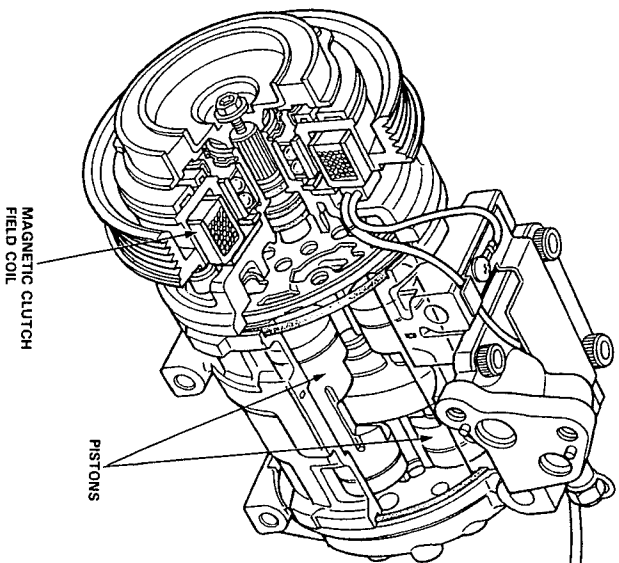
# A/C System Service

## Pressure Test Chart

TEST RESULTS	RELATED SYMPTOMS	PROBABLE CAUSE	REMEDY
Discharge (high) pressure abnormally high	After stopping compressor, pressure drops to about 200 kPa (2.0 kg/cm <sup>2</sup> , 28 psi) quickly, and then falls gradually.	Air in system	Evacuate system; then recharge. page 22-78
	No bubbles in sight glass when condenser is cooled by water	Excessive refrigerant in system	Recover, evacuate and recharge with specified amount.
	Reduced or no air flow through condenser	<ul style="list-style-type: none"> <li>• Clogged condenser or radiator fins</li> <li>• Condenser or radiator fan not working properly</li> </ul>	<ul style="list-style-type: none"> <li>• Clean</li> <li>• Check voltage and fan rpm</li> </ul>
	Line to condenser is excessively hot	Restricted flow of refrigerant in system	<ul style="list-style-type: none"> <li>• Expansion valve</li> <li>• Restricted lines</li> </ul>
Discharge pressure abnormally low	Excessive bubbles in sight glass; condenser is not hot	Insufficient refrigerant in system	<ul style="list-style-type: none"> <li>• Check for leak</li> <li>• Charge system</li> </ul>
	High and low pressures are balanced soon after stopping compressor	<ul style="list-style-type: none"> <li>• Faulty compressor discharge or inlet valve</li> <li>• Faulty compressor seal</li> </ul>	Replace
	Outlet of expansion valve is not frosted; low pressure gauge indicates vacuum	<ul style="list-style-type: none"> <li>• Faulty expansion valve</li> <li>• Moisture in system</li> </ul>	<ul style="list-style-type: none"> <li>• Replace</li> <li>• Flush and evacuate</li> </ul>
	Excessive bubbles in sight glass; condenser is not hot	Insufficient refrigerant	Check for leaks. Charge as required.
Suction (low) pressure abnormally low	Expansion valve is not frosted and low pressure line is not cold. Low pressure gauge indicates vacuum	<ul style="list-style-type: none"> <li>• Frozen expansion valve</li> <li>• Faulty expansion valve</li> </ul>	Replace expansion valve
	Discharge temperature is low and the air flow from vents is restricted	Frozen evaporator	Run the fan with compressor off then check capillary tube.
	Expansion valve frosted	Clogged expansion valve	Clean or Replace
	Receiver dryer is cool (should be warm during operation)	Clogged receiver dryer	Replace
Suction pressure abnormally high	Low pressure hose and check joint are cooler than around evaporator	<ul style="list-style-type: none"> <li>• Expansion valve open too long</li> <li>• Loose expansion valve</li> </ul>	Repair or Replace.
	Suction pressure is lowered when condenser is cooled by water	Excessive refrigerant in system	Recover, evacuate and recharge with specified amount.
	High and low pressure are equalized as soon as the compressor is stopped and both gauges fluctuate while running	<ul style="list-style-type: none"> <li>• Faulty gasket</li> <li>• Faulty high pressure valve</li> <li>• Foreign particle stuck in high pressure valve</li> </ul>	Replace compressor
	Reduced air flow through condenser	<ul style="list-style-type: none"> <li>• Clogged condenser or radiator fins</li> <li>• Condenser or radiator fan not working properly</li> </ul>	<ul style="list-style-type: none"> <li>• Clean condenser and radiator</li> <li>• Check voltage and fan rpm</li> </ul>
Suction and discharge pressures abnormally high	No bubbles in sight glass when condenser is cooled by water	Excessive refrigerant in system	Recover, evacuate and recharge with specified amount.
	Low pressure hose and metal end areas are cooler than evaporator	Clogged or kinked low pressure hose parts	Repair or Replace
	Temperature around expansion valve is too low compared with that around receiver dryer	Clogged high pressure line	Repair or Replace
	Compressor clutch is dirty	Compressor shaft seal leaking	Replace compressor
Refrigerant leaks	Compressor bolt(s) are dirty	Leaking around bolt(s)	Tighten bolt(s) or replace compressor
	Compressor gasket is wet with oil	Gasket leaking	Replace compressor

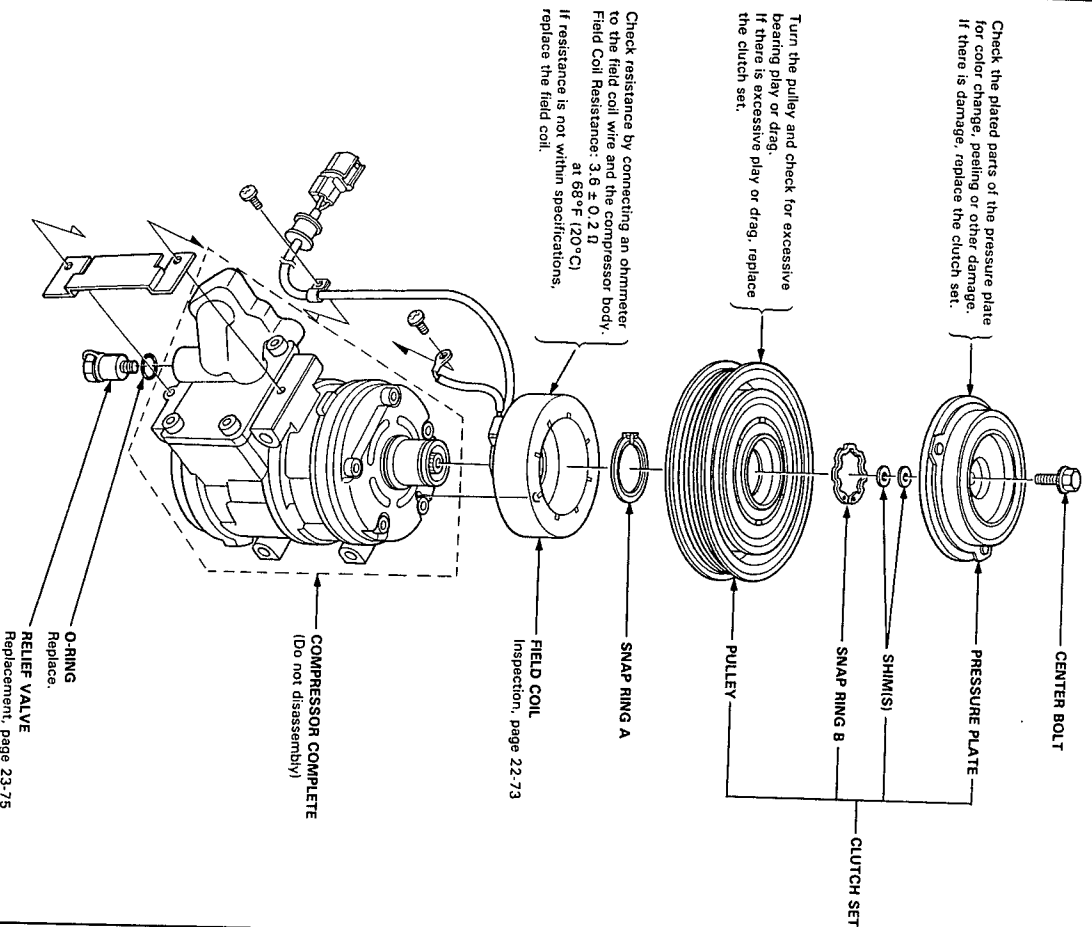
## Compressor Description

This compressor is a Nippondenso piston type. A revolving inclined disc drives the surrounding 10 reciprocating pistons. As the inclined disc revolves, it pushes the pistons, protected by a ceramic shoe, thus compressing the refrigerant.



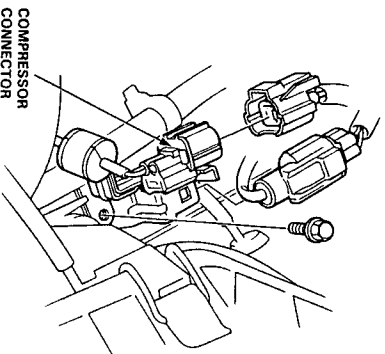
# Compressor

## Illustrated Index

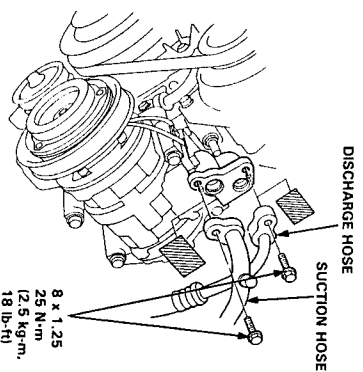


## Replacement

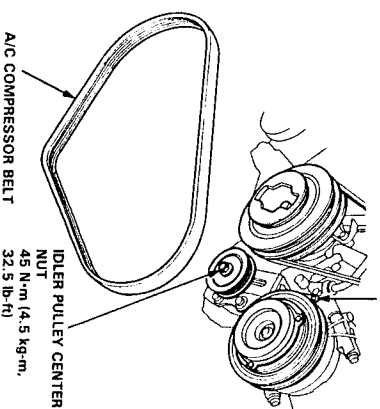
1. If the compressor still works, run the engine at idle for a few minutes with the A/C on, then shut the engine off and disconnect the negative cable from the battery.
2. Use a Refrigerant Recovery/Recycling System to recover the refrigerant from the system (see page 22-66).
3. Disconnect the compressor connector.



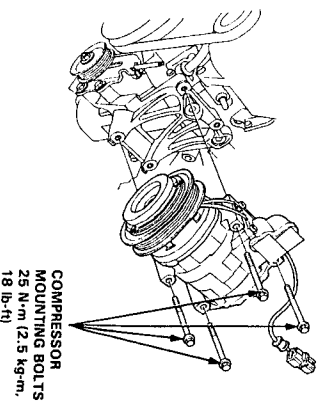
4. Disconnect the suction and discharge hoses from the compressor. Cap the open fittings immediately to keep moisture and dirt out of the system.



5. Loosen the idle pulley center nut and adjusting bolt, and remove the power steering oil pump belt (see section 17).
6. Loosen the idler pulley center nut and adjusting bolt, then remove the belt from compressor.



7. Remove the four compressor mounting bolts and compressor.



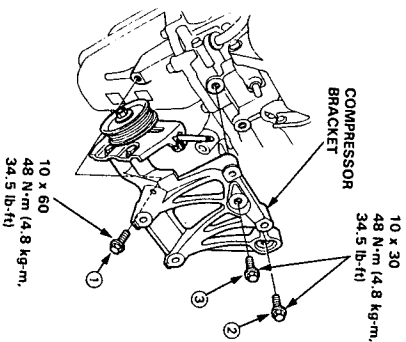
(cont'd)

## Compressor

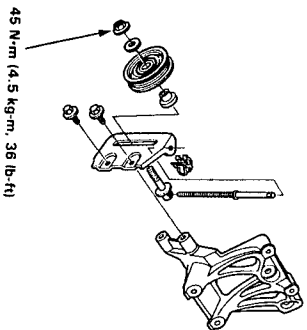
### Replacement (cont'd)

8. If necessary, remove the three compressor bracket mounting bolts.

**NOTE:** Before assembling, tighten the compressor bracket mounting bolts in the order of ① thru ③ and in two steps: first tighten temporarily, then torque to the specified tension after making sure that there is no clearance between the bracket and its mounting face.



9. If necessary remove the idler pulley.



- Check the idler pulley bearing for play and drag. Replace it with a new one if it's noisy or has excessive play or drag.

10. Install in the reverse order of removal.

If you're installing a new compressor, drain all the refrigerant oil out of the old compressor and measure its volume. Subtract the volume of old oil from 140 cc (4.2/3 oz); the result is the amount of oil you should drain from the new compressor (through the suction fitting).

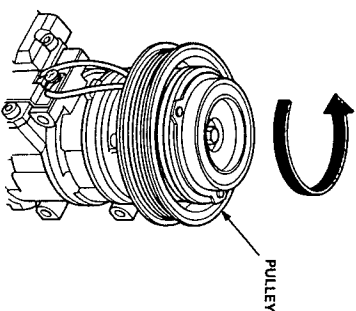
11. Adjust the compressor belt (see page 22-76). After adjusting the belt, tighten the pulley center nut.  
Then tighten the adjusting bolt securely.

12. Charge the system (see page 22-79).

13. Test system performance (see page 22-67).

### Clutch Inspection

1. Check pulley bearing play and drag by rotating the pulley by hand. Replace the clutch set with a new one if it is noisy or has excessive play/drag.

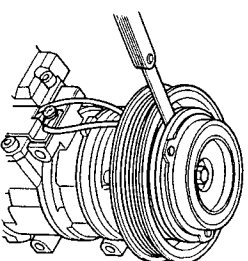


- 3.

Measure the clearance between the pulley and pressure plate all the way around. If the clearance is not within specified limits, the pressure plate must be removed and shims added or removed as required, following the procedure on the next page.

**CLEARANCE:**  $0.5 \pm 0.15$  mm ( $0.020 \pm 0.006$  in)

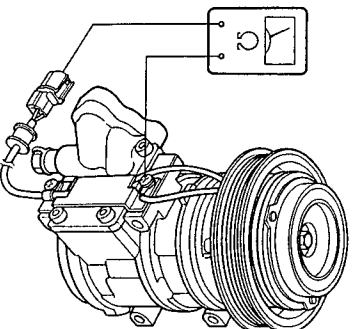
**NOTE:** The shims are available in three sizes: 0.1 mm, 0.3 mm and 0.5 mm of thickness.



2. Check resistance of the field coil:

**Field Coil Resistance:**  $3.6 \pm 0.2$  ohm at  $68^\circ\text{F}$  ( $20^\circ\text{C}$ )

If resistance is not within specifications, replace the field coil.

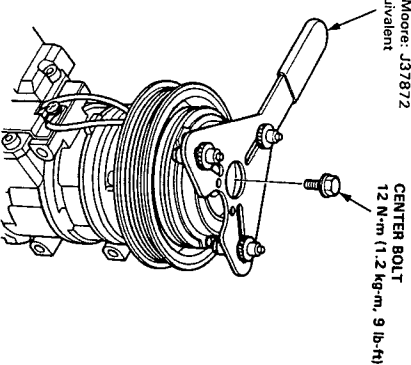


# Compressor

## Clutch Overhaul

1. Remove the center bolt.

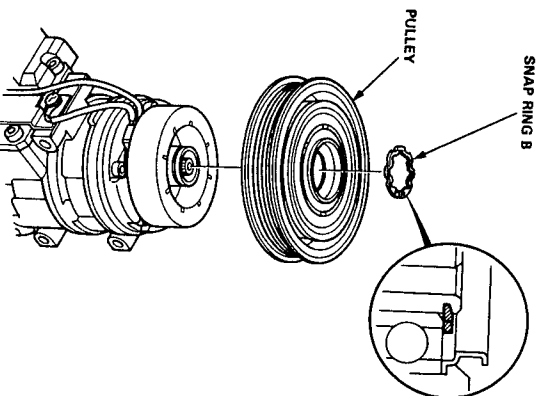
A/C CLUTCH HOLDER  
Rebmair: P/N 10204  
Kent Moore: J37872  
or equivalent



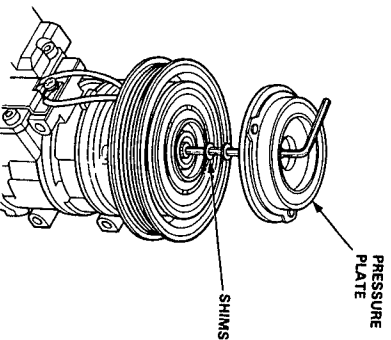
3. Use snap ring pliers to remove snap ring B, then remove the pulley.

NOTE:

- Be careful not to damage the pulley and compressor during removal/installation.
- Once the snap ring B is removed, replace it with a new one.



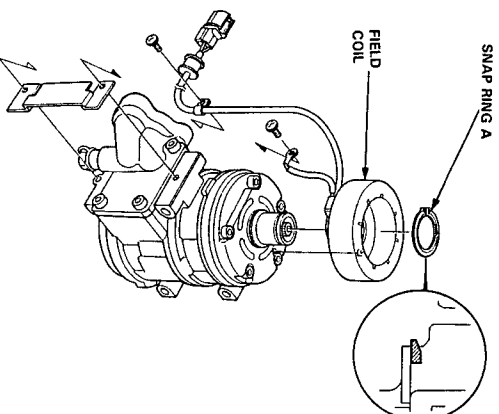
2. Remove the pressure plate and shim(s) taking care not to lose the shims.



4. Remove snap ring A and the field coil.

NOTE:

- Be careful not to damage the field coil and compressor during removal/installation.
- Once the snap ring A is removed, replace it with a new one.



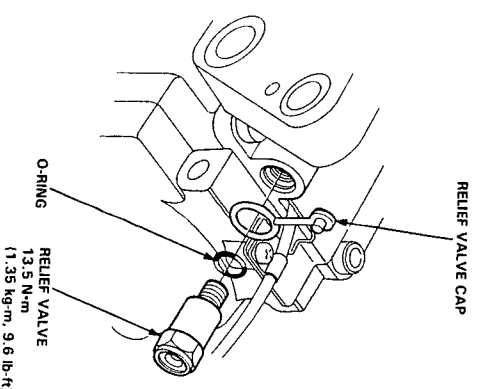
5. Install parts in the reverse order of removal, and:

- Install the field coil with the wire side facing up (see above).
- Clean the pulley and compressor sliding surfaces with non-petroleum solvent.
- Check the pulley bearings for excessive play.
- Make sure the snap rings are in the groove properly.
- Apply locking agent to the threads on the center bolt.
- Make sure that the pulley turns smoothly, after it's reassembled.

## Relief Valve Replacement

1. Remove the relief valve and O-ring.

NOTE: Avoid letting any compressor oil run out.



2. Clean off the mating surface.

3. Replace the relief valve O-ring with new one, and apply refrigerant oil to it.

4. Install and tighten the relief valve.

5. Charge the system and check for leaks, then push the cap into the valve.

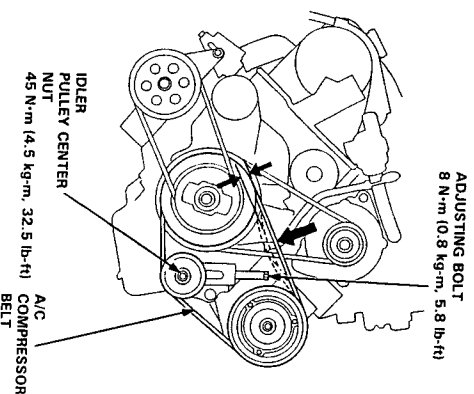
## Belt Adjustment

### Compressor Belt

- "New belt" refers to a belt which has been used less than five minutes on a running engine.
- "Used belt" refers to a belt which has been used on a running engine for five minutes or more.

NOTE: Check for belt damage. If necessary, replace the belt.

Belt movement under 100 N (10 kg, 22 lbs) force	
New belt	Used belt
0.14–0.22 in (3.5–5.5 mm)	0.24–0.35 in (6.0–9.0 mm)

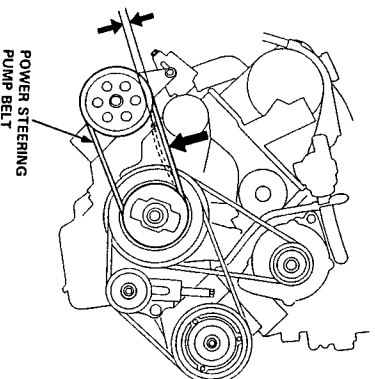


### Power Steering Belt

- "New belt" refers to a belt which has been used less than five minutes on a running engine.
- "Used belt" refers to a belt which has been used on a running engine for five minutes or more.

NOTE: Check for belt damage. If necessary, replace the belt.

Belt movement under 100 N (10 kg, 22 lbs) force	
New belt	Used belt
0.18–0.26 in (4.5–6.5 mm)	0.26–0.35 in (6.0–9.0 mm)

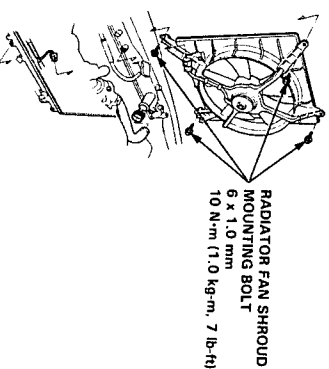


## Condenser Replacement

### Replacement

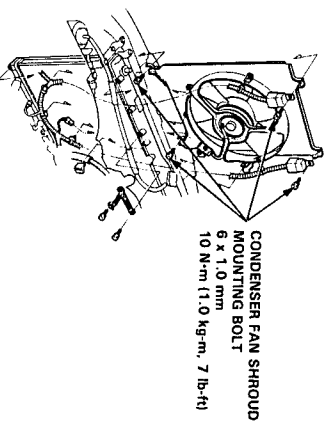
1. Use a Refrigerant Recovery/Recycling System to recover the refrigerant (see page 22-66).
2. Disconnect the connector from the radiator fan motor, remove the four mounting bolts and remove the radiator fan shroud.

CAUTION: Do not damage the radiator fins when removing the fan shroud.

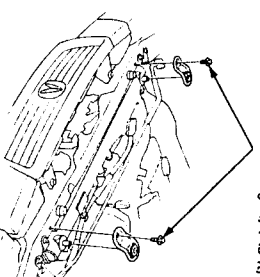


3. Disconnect the connector from the condenser fan motor, remove the four mounting bolts and remove the condenser fan shroud.

CAUTION: Do not damage the radiator fins when removing the fan shroud.

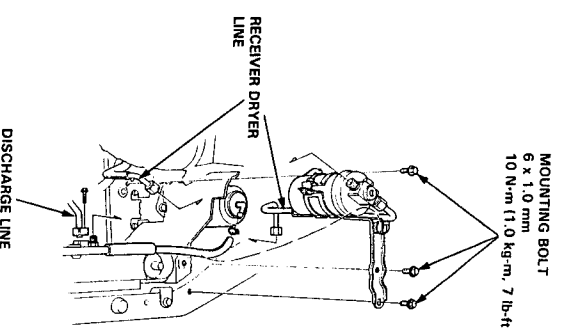


4. Remove the radiator upper mount brackets.



5. Disconnect the receiver dryer line and remove the three mounting bolts, then remove the receiver dryer.

6. Disconnect the discharge line from the condenser.



(cont'd)



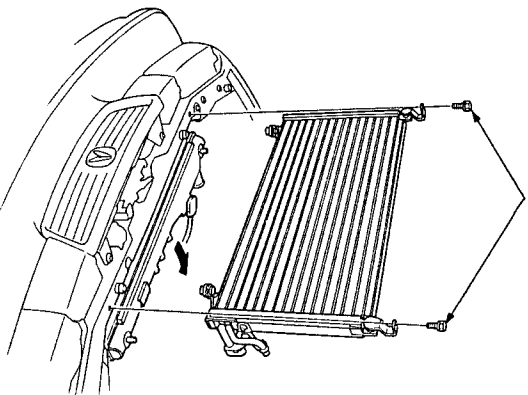
# Condenser

## Replacement (cont'd)

- Remove the two condenser mounting bolts, then lift out the condenser as shown.

**CAUTION:** Do not damage the radiator and condenser fins when removing the condenser.

**MOUNTING BOLT**  
6 x 1.0 mm  
10 N·m (1.0 kg-m, 7 lb-ft)



- Install the condenser in reverse order of removal, and:
  - Replace all O-rings with new ones at the pipe joints, and apply refrigerant oil to them.
  - Charge the system (see page 22-79) and test its performance (see page 22-67).

# A/C System Service

## Evacuation

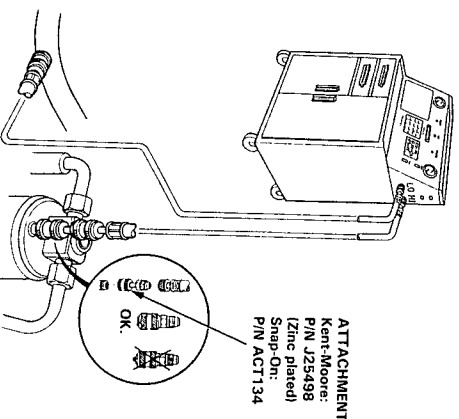
- When an A/C System has been opened to the atmosphere, such as during installation or repair, it must be evacuated using a vacuum pump. (If the system has been open for several days, the receiver/dryer should be replaced).

- Connect the Air Conditioning Service Station as shown. Follow the equipment manufacturer's instructions.

### NOTE:

- Connect the high-side adapter to the high pressure hose first, then connect the hoses to the car as shown. When testing is completed, disconnect the high-side adapter from the high-side fitting; do not disconnect the hose from the adapter, or refrigerant may escape from the system.
- If low pressure does not reach more than 700 mmHg (27 in-Hg) in 15 minutes, there is probably a leak in the system. Partially charge the system and check for leaks (see Leak Test).

### AIR CONDITIONING SERVICE STATION



**ATTACHMENT**  
Kent-Moore:  
P/N J25498  
(Zinc plated)  
Snap-On:  
P/N ACT134

## Charging

Refrigerant capacity: 800–850 g (28–30 oz)

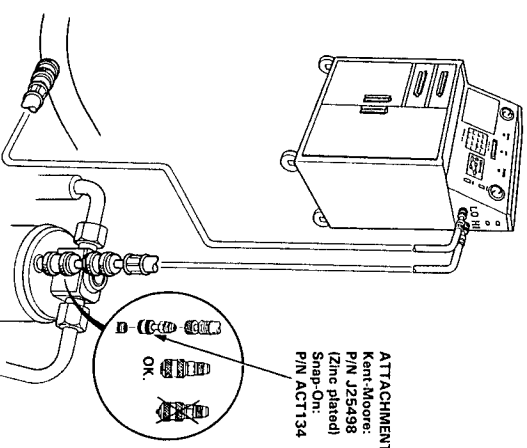
**WARNING** Always wear eye protection when charging the system.

**CAUTION:** Do not overcharge the system; the compressor will be damaged.

Connect the Air Conditioning Service Station as shown. Follow the equipment manufacturer's instructions.

**NOTE:** Connect the high-side adapter to the high pressure hose first, then connect the hoses to the car as shown. When testing is completed, disconnect the high-side adapter from the high-side fitting; do not disconnect the hose from the adapter, or refrigerant may escape from the system.

### AIR CONDITIONING SERVICE STATION



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Snap-On:  
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# A/C System Service

## Leak Test

### **WARNING** When handling refrigerant (R-12):

- Always wear eye protection.
- Do not let refrigerant get on your skin or in your eyes. If it does:
  - Do not rub your eyes or skin.
  - Splash large quantities of cool water in your eyes or on your skin.
  - Rush to a physician or hospital for immediate treatment. Do not attempt to treat it yourself.
- Keep away from open flame. Refrigerant, although non-flammable, will produce poisonous gas if burned.
- Work in well-ventilated area. Refrigerant evaporates quickly, and can force all the air out of a small, enclosed area.

**IMPORTANT:** Do not vent refrigerant to the atmosphere. The chlorofluorocarbons (CFCs) used in conventional refrigerant (R-12) may damage the earth's ozone layer. Always use UL-listed, refrigerant recovery/recycling equipment to extract the refrigerant before you open an A/C system to make repairs.

Follow the equipment manufacturer's instructions.

1. Connect the Air Conditioning Service Station as shown.

**NOTE:** Connect the high-side adapter to the high pressure hose first, then connect the hoses to the car as shown. When testing is completed, disconnect the high-side adapter from the high-side fitting; do not disconnect the hose from the adapter, or refrigerant may escape from the system.

2. Open high pressure valve to charge the system to about 100 kPa (1 kg/cm<sup>2</sup>, 14 psi), then close the supply valve.

3. Check the system for leaks using an electronic leak detector.

Follow the manufacturer's instructions.

4. If you find leaks that require the system to be opened (to repair or replace hoses, fitting, etc.), recover the system according to the Recovery Procedure on page 22-66.

5. After checking and repairing leaks, the system must be evacuated (see System Evacuation on page 22-78).

